



National Synchrotron Radiation Research Center

Introductions to Taiwan Photon Source and Control System

Vacuum Group

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30 Nov. 2016

KEK Tsukuba Japan

NSRRC



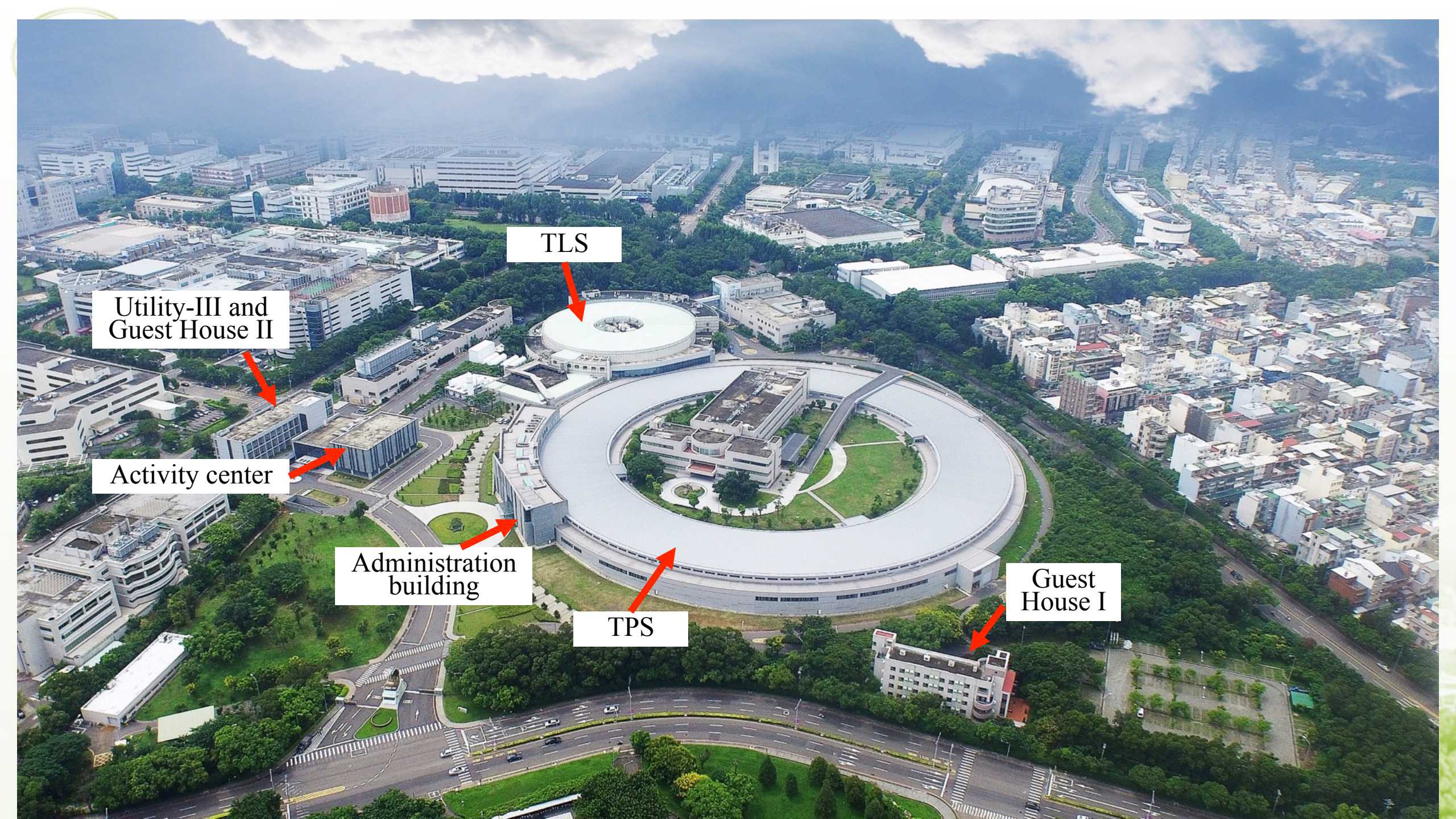


Outline

- Introductions to TLS and TPS
- TPS control system
- Front end interlock control system
- Conclusions

SRRRC





TLS

Utility-III and
Guest House II

Activity center

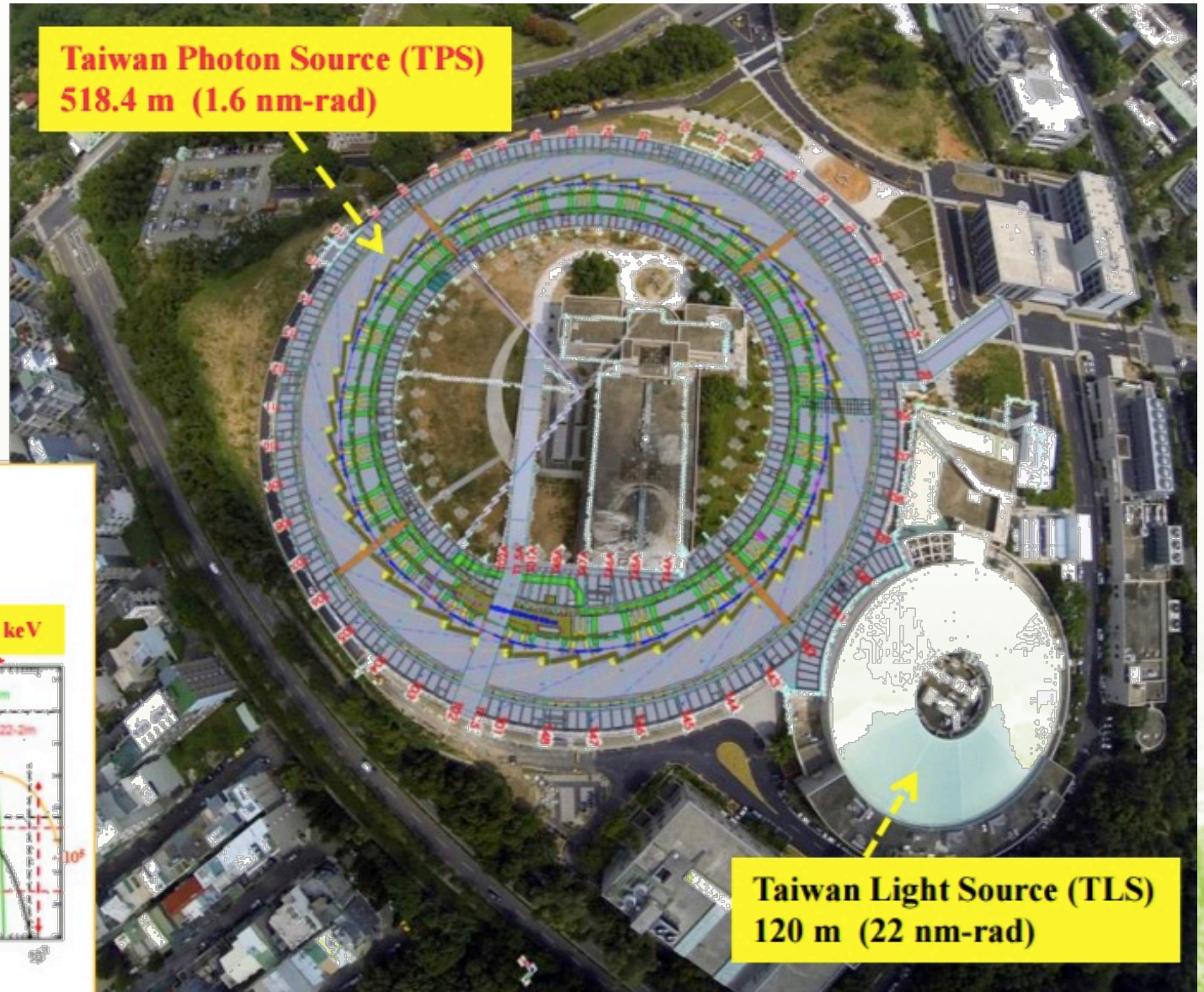
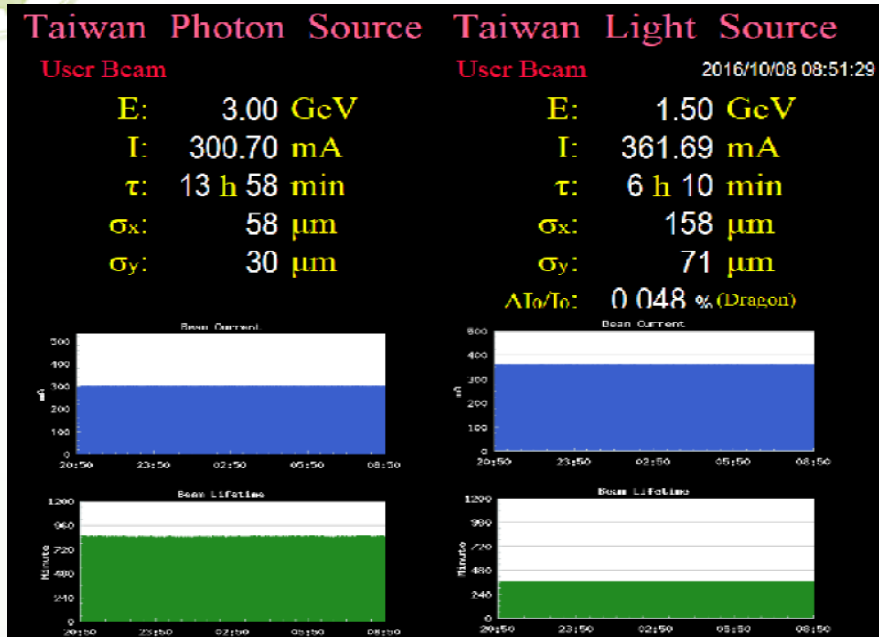
Administration
building

TPS

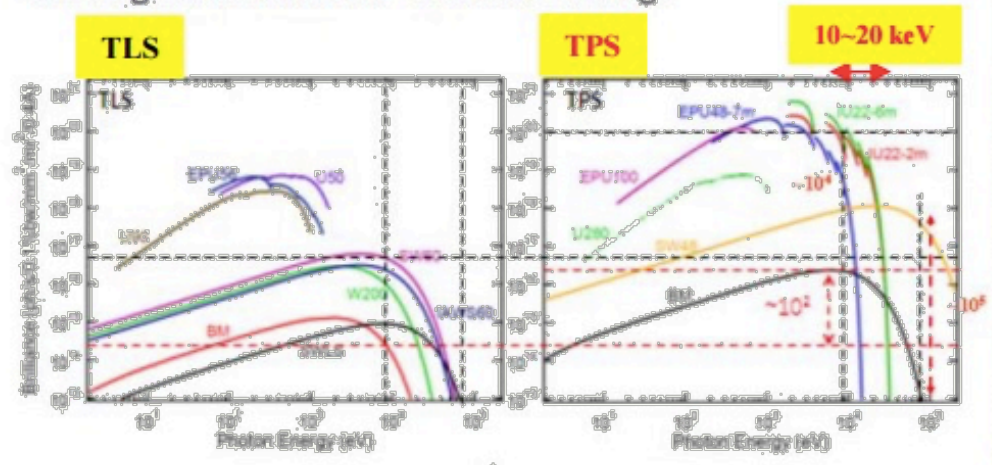
Guest
House I



The Status of TPS and TLS



The X-ray spectrum (photon energy 8 keV ~ 70 keV):
the brightness of bending magnet $>10^2$,
the brightness of IDs: 4~6 orders of mag.

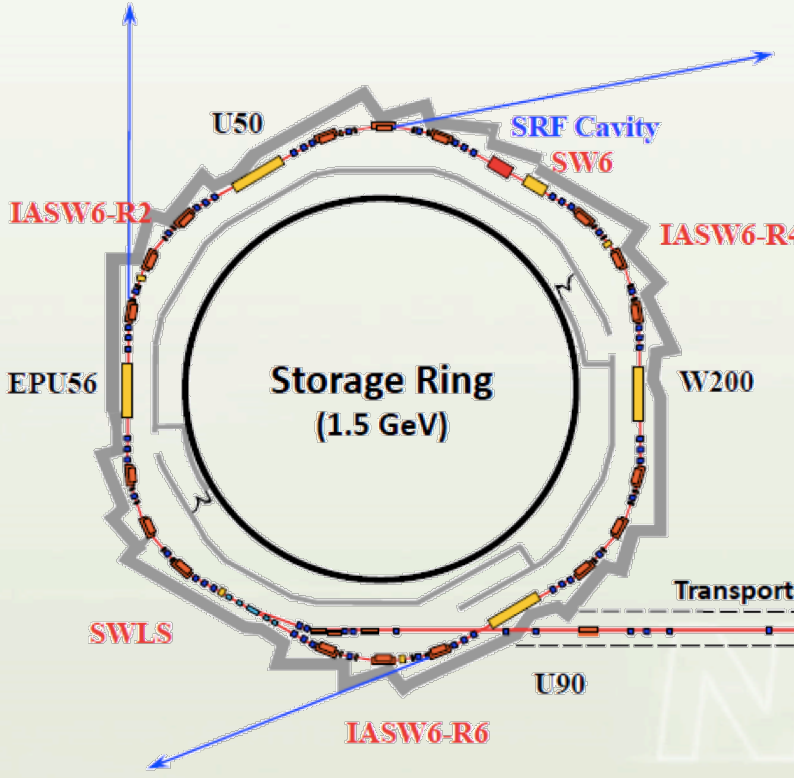
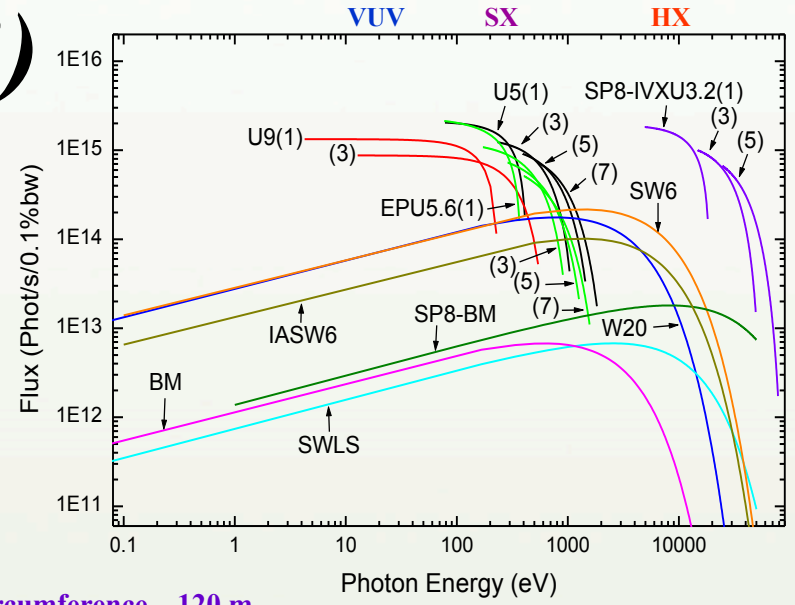




Taiwan Light Source (TLS) is the 2nd third generation light source (1993)

- The 1st 3rd generation LS in Asia (1993)
- The 2nd LS using the SRF cavity (2005)
- The 3rd LS running full time with top-up injection (2005)
- The most densely-packed storage ring with the highest number of superconducting IDs!

- Commissioned in Apr. & opened to users in Oct. 1993
- 1.3 to 1.5 GeV ramping in operation in 1996
- Operational beam current at 240 mA in 1996
- Booster in full energy injection in 2000
- SC-wavelength shifter in operation in 2002
- Cryogenic system & SW60 available in 2004
- SRF cavity in operation in Feb. 2005
- Top-up injection implemented in Oct. 2005
- 1st IASW installed in 2006 & 2nd IASW in 2009
- 360 mA in top-up mode & 3rd IASW installed in 2010



- Circumference – 120 m
- Critical Energy – 2.14 keV
- Natural Emittance – 25 n mrad
- Average Pressure (200 mA) – 0.68 nTorr
- Accumulated Dose > 8000 Ah
- Life Time – 10 h
- 1993 – Operation 1.3 GeV
- 1996 – Ramping to 1.5 GeV
- 2000 – 1.5 GeV Full Energy Injection (200 mA)
- 2004 – Operation with Superconducting RF Cavity
- 2005 – Top-up Injection at 300 mA

ID in operation	
HX	W20 (1995) 4 ~ 15 keV
VUV	U10 (1995) 3 ~ 500 eV
SX	U5 (1997) 60 ~ 1500 eV
VUV	U9 (1999) 4 ~ 100 eV
SX	EPU5.6 (1999) 60 ~ 1400 eV
HX	SWLS (2002) 4 ~ 30 keV
HX	SW6 (2004) 6.5 ~ 19 keV
HX	IASW6 (2006) 6.5 ~ 19 keV

New ID in planning	
HX	2nd IASW6 (2009)
HX	3rd IASW6 (2010)



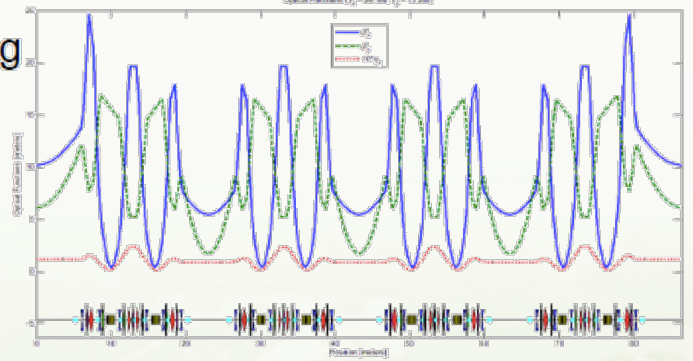
Major Parameters of Taiwan Photon Source

Energy	3 GeV (maximum 3.3 GeV)
Current	500 mA at 3 GeV (Top-up injection)
SR circumference	518.4 m ($h = 864 = 2^5 \cdot 3^3$, dia. = 165.0 m)
BR circumference	496.8 m ($h = 828 = 2^2 \cdot 3^2 \cdot 23$, dia. = 158.1 m)
Lattice	24-cell DBA
Straight sections	12 m x 6 ($\sigma_v = 12 \mu\text{m}$, $\sigma_h = 160 \mu\text{m}$) 7 m x 18 ($\sigma_v = 5 \mu\text{m}$, $\sigma_h = 120 \mu\text{m}$)

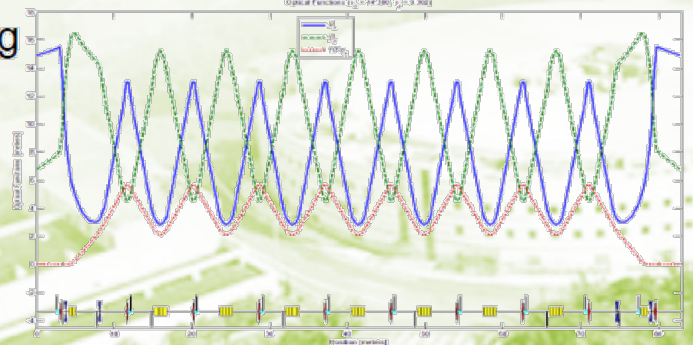
計畫項目	年度	'07	'08	'09	'10	'11	'12	'13	'14
1. Acc. Design		→							
2. Prototype & long lead item			→						
3. Accelerator Construction				→					
4. Installation							→		
5. Commission								→	
6. Civil & Util.		→							

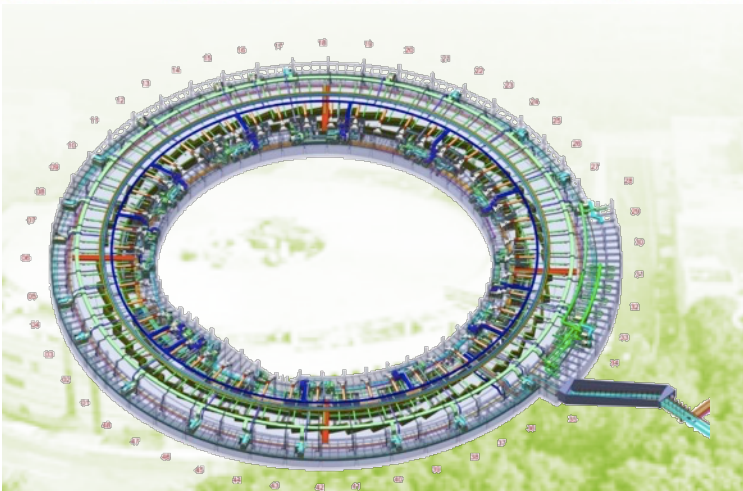
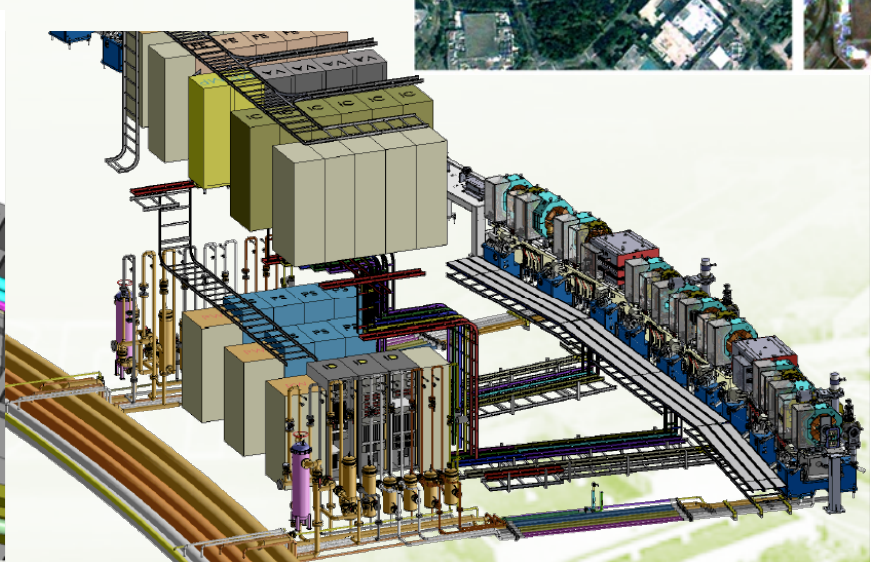
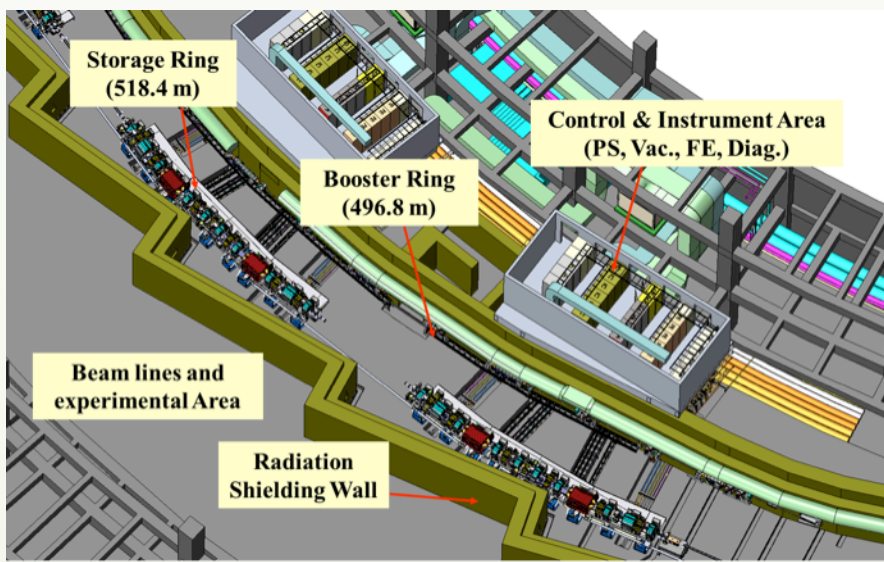
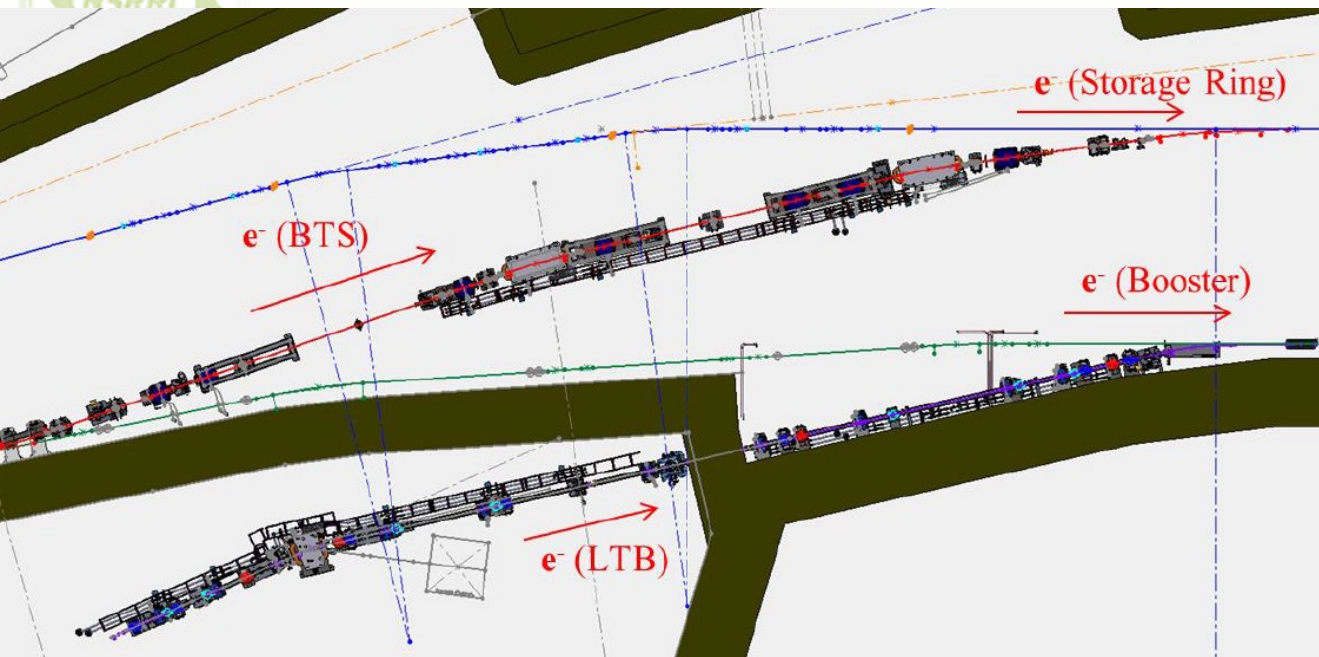
Beamline	ID type	Period [mm]	No. of Period	Effective Field [Tesla]	1 st harmonic [eV]
I 05	IVU	22	140	0.79 (1.02)	1684 (1221)
I 09	IVU	22	140	0.74 (0.98)	1813 (1277)
I 09	IVU	22	95	0.72	1852
I 21	IVU+Taper	22	140	0.75 (1.00)	1784 (1258)
I 23	IVU	22	140	0.75 (1.00)	1792 (1265)
I 25	IVU	22	140	0.75 (1.00)	1775 (1243)
I 25	IVU	22	95	0.73	1822
I 41	APPLE-II	48	68	0.84/0.55	484/968
I 41	APPLE-II	48	68	0.83/0.55	494/968
I 45	APPLE-II	46	82	0.78/0.52	592/1118

Storage Ring



Booster Ring

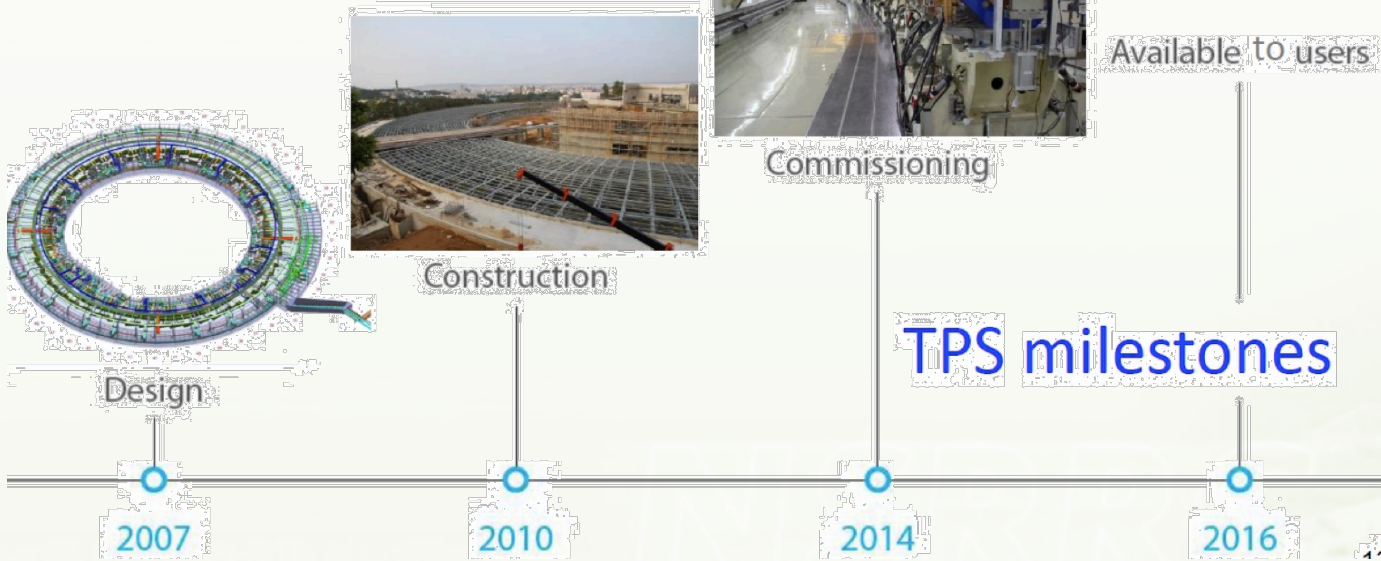
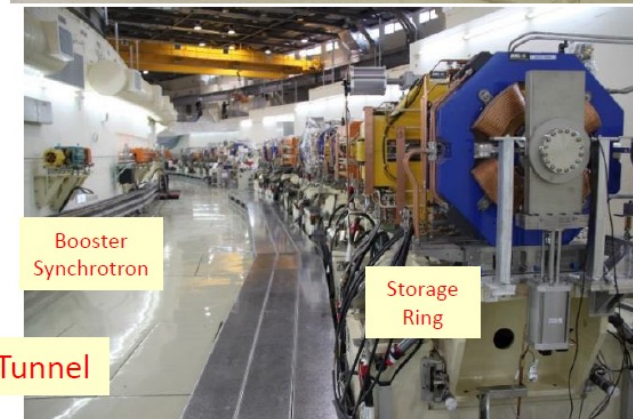
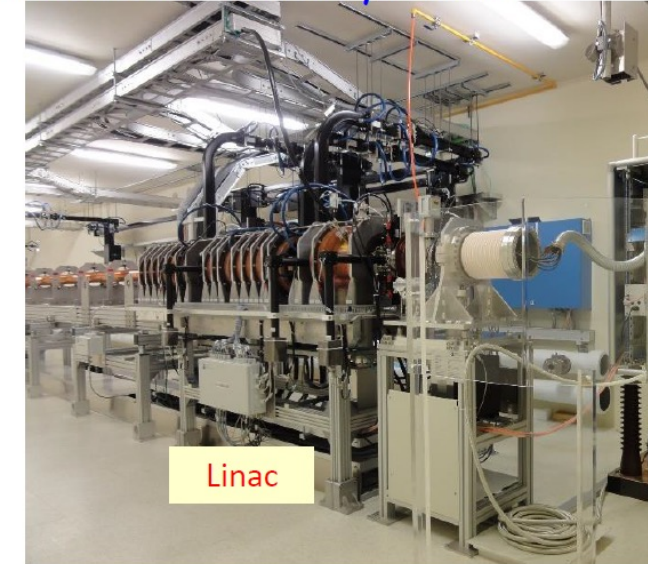
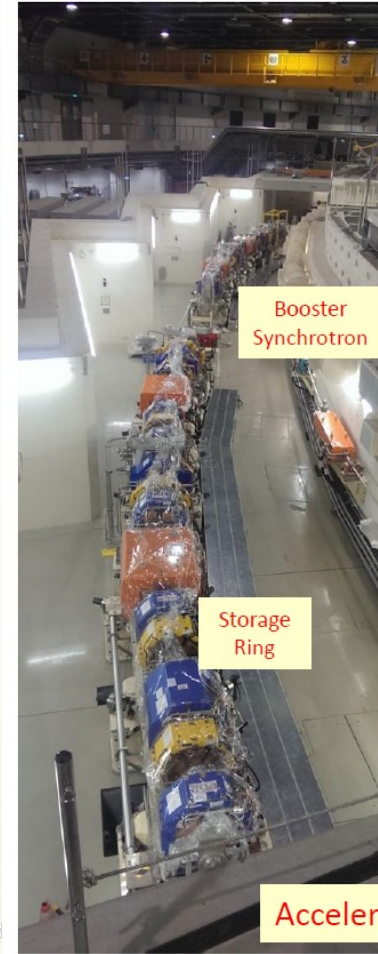
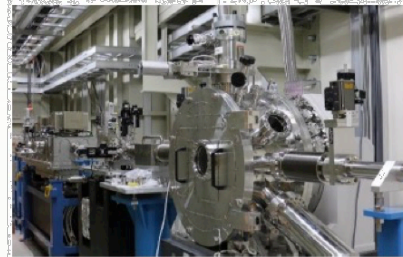
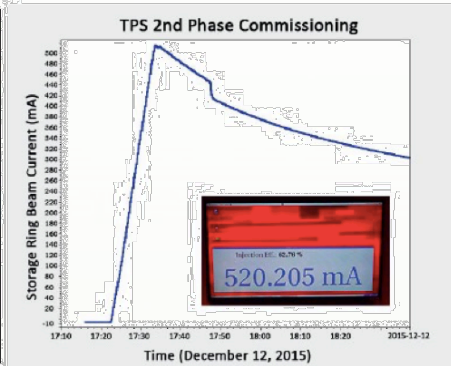






Milestones of Taiwan Photon Source

TPS Accelerator Sub-Systems



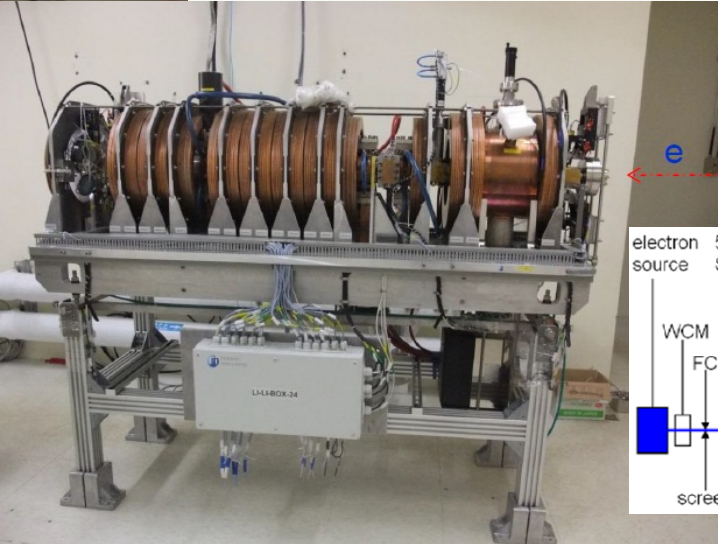
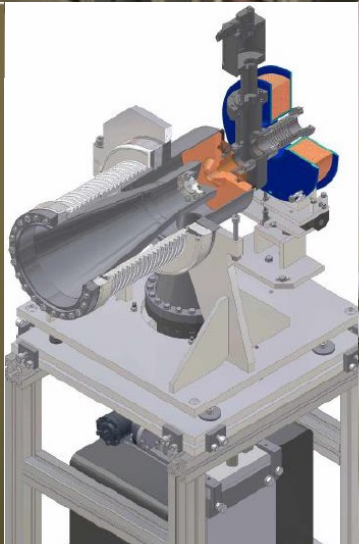
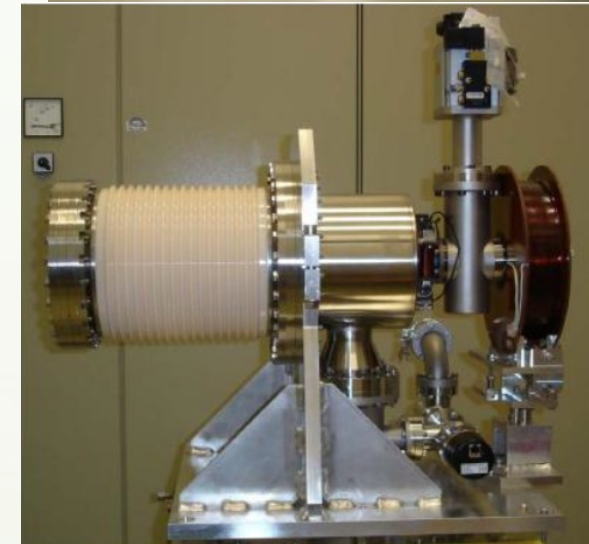
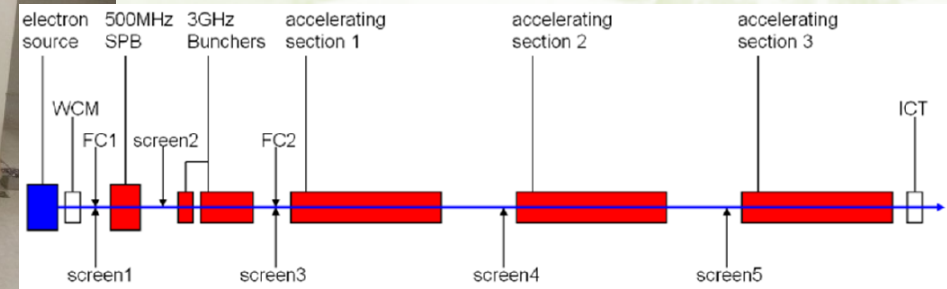


LINAC

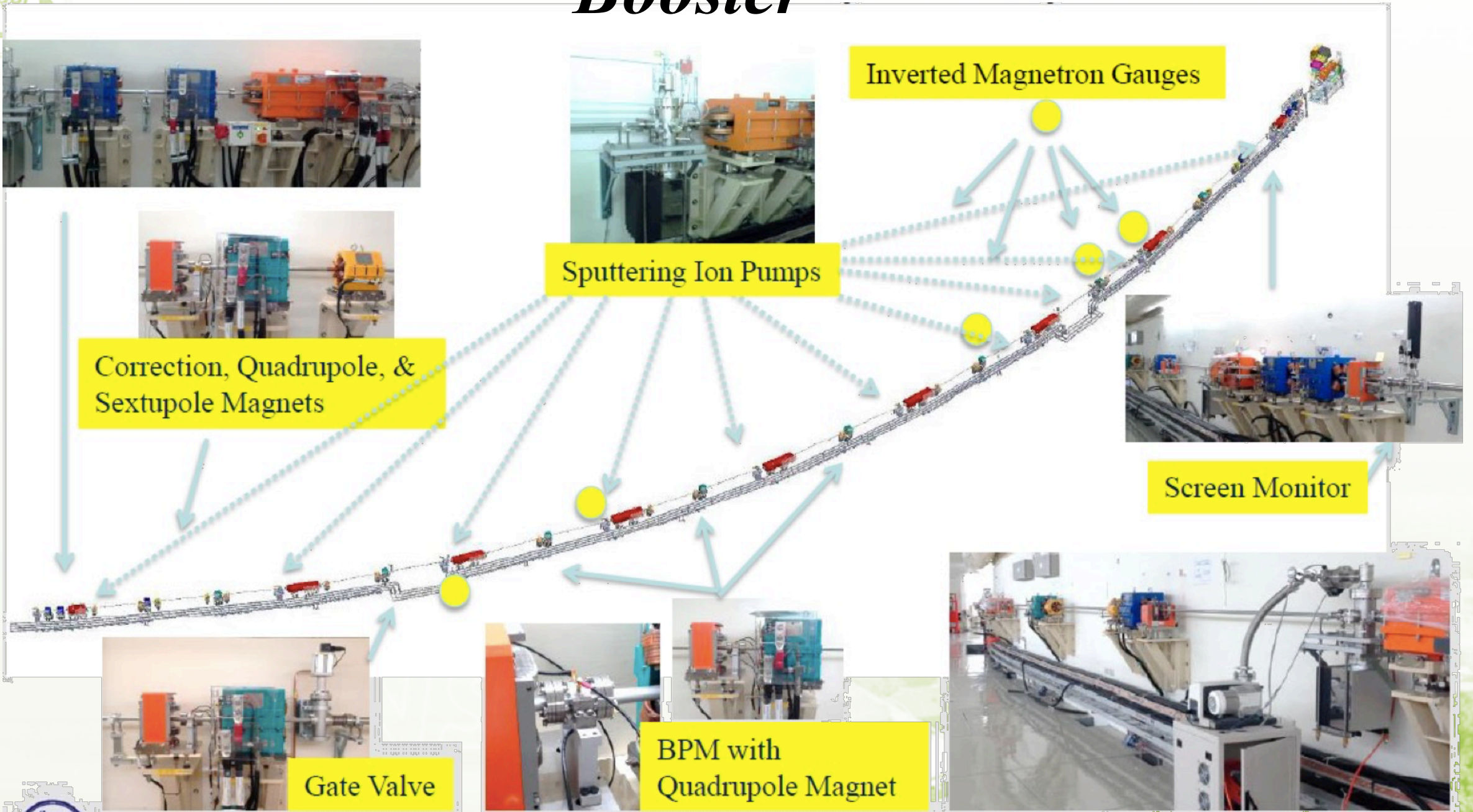


Parameter	Specification
Bunch train length (μs)	0.2 to 1 (LPM); (SPM_FWHM ≤ 1 ns)
Charge in bunch train (nC)	≥ 5 (LPM) (SPM ≥ 1.5 nC)
Energy (MeV)	≥ 150
Pulse to pulse energy variation (%)	≤ 0.25 (rms)
Relative energy spread (%)	≤ 0.5 (rms)
Normalised emittance (1σ) ($\pi\text{mm mrad}$)	≤ 50 (both planes)
Repetition rate (Hz)	1 to 5, adjustable
Pulse to pulse time jitter (ps)	≤ 100

LPM: long pulse mode; SPM: short pulse mode

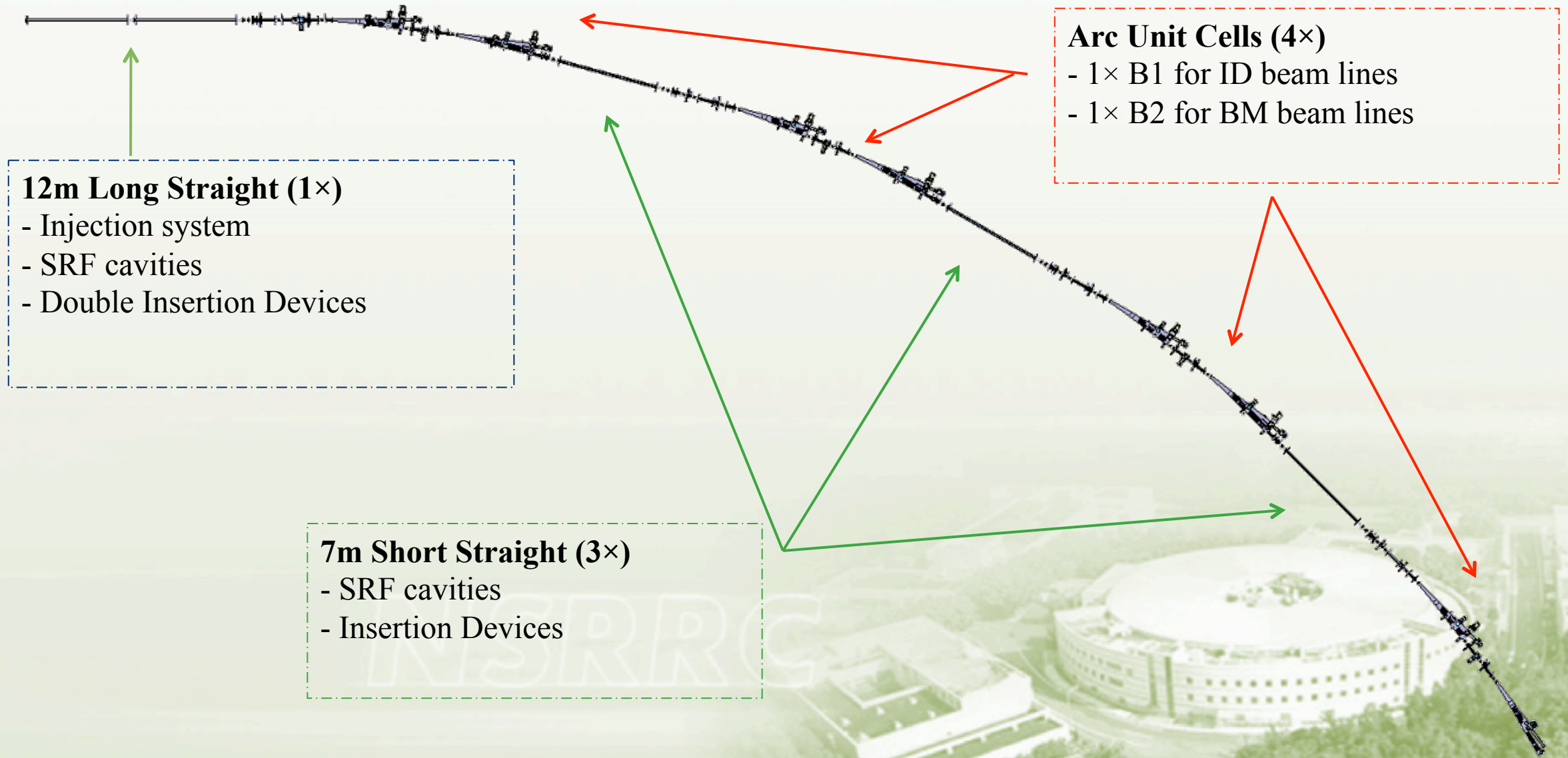


Booster



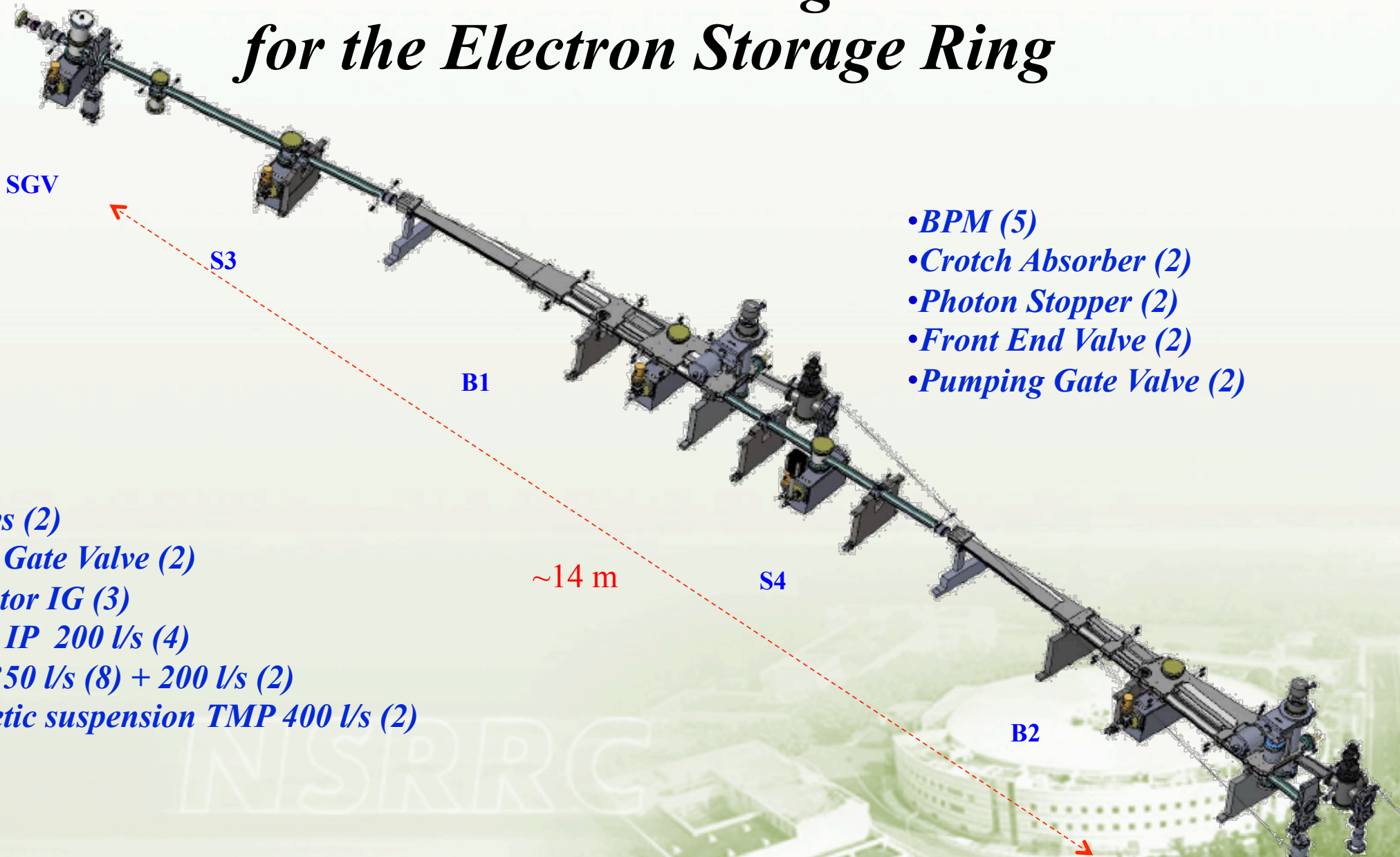


Layout of 1/6 Super periods ($L = 86.4$ m) for the Electron Storage Ring Vacuum System





A Standard Ultra-High Vacuum Unit Cell for the Electron Storage Ring

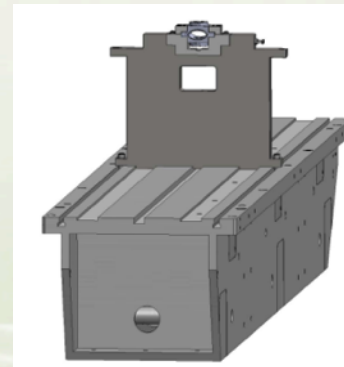
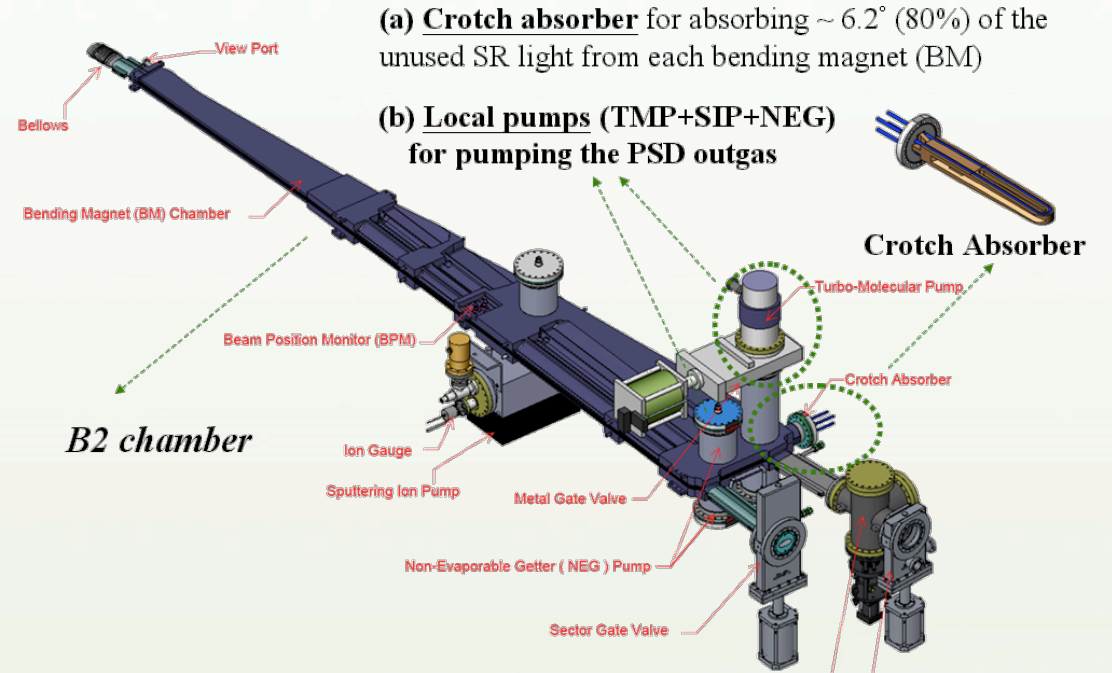


NSRRC

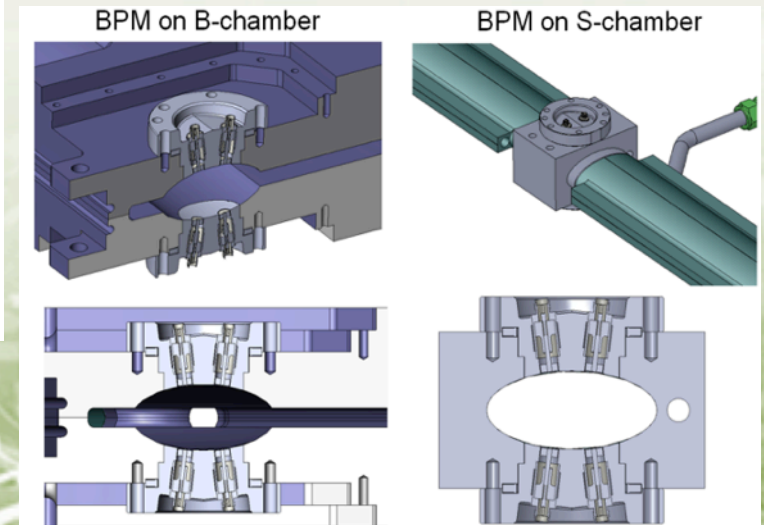


Typical Design of Bending chamber (~ 4m) assembly for Electron Storage Ring

- Simple structure of vacuum beam ducts along the beam channel, no flange, few absorbers, few bellows, **for lowering the impedance.**
- Completely oil-free and precise CNC machining for the B-chambers and TIG welding in the clean room to obtain a clean surface **with lowest surface outgassing rate** and the consequent lowest pressure.
- Strong back supports for the BPM fixed on the girders for positioning the BPM precisely and cooling channels drilled through the B-chambers provides an uniform temperature control for assuring the BPM shift < 0.1 micron against the thermal stress.



1. Button : $\phi 6.9$ mm
2. Gap : 0.3 mm
3. Distance : 17.5 mm
4. Angle : 6.7°

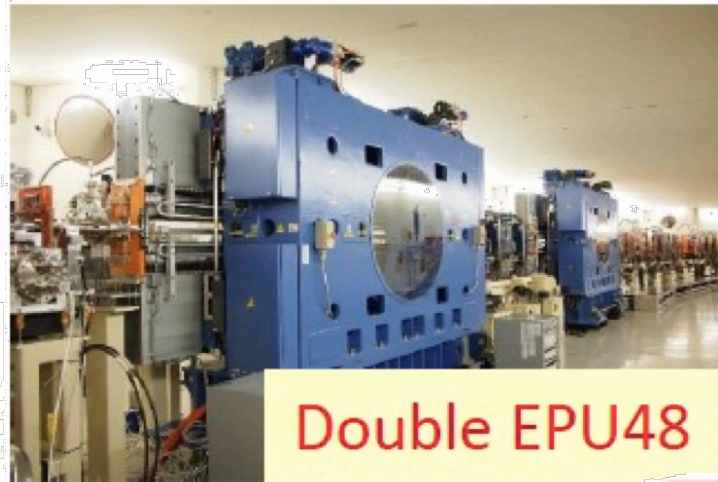




Double IU22



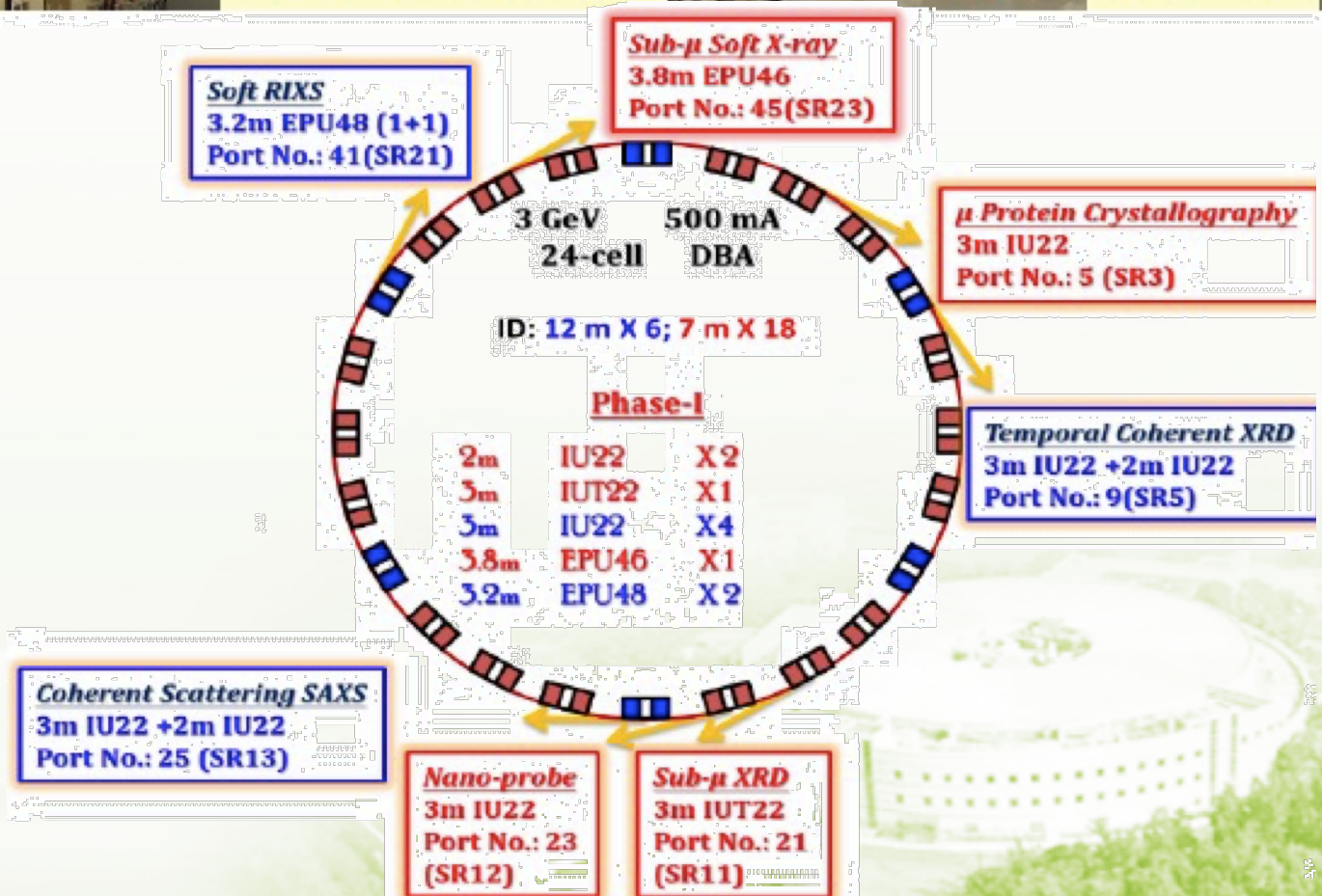
Taper IU22



Double EPU48



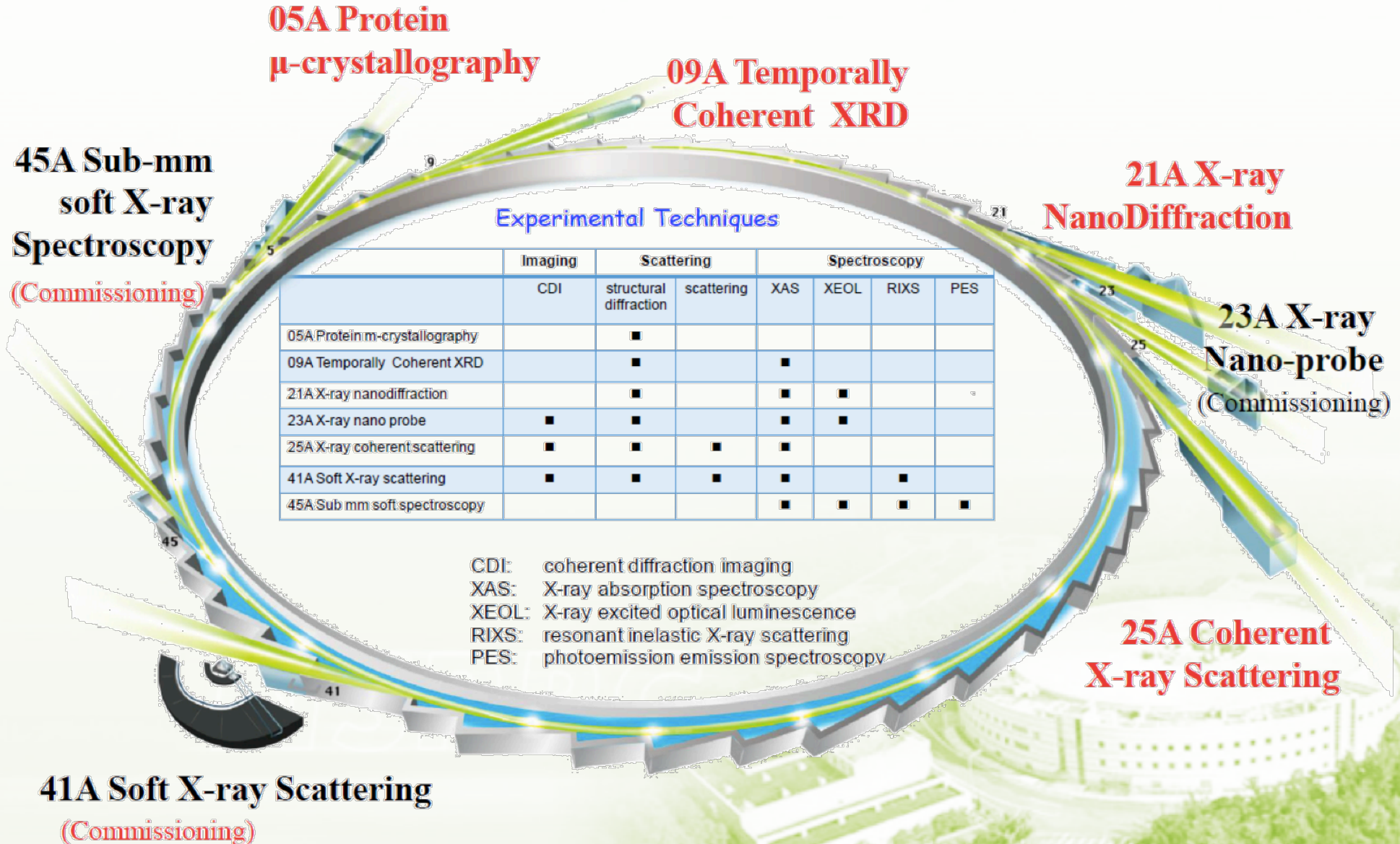
EPU46





TPS Phase-I Beamlines

(Open for user service on September 22, 2016)



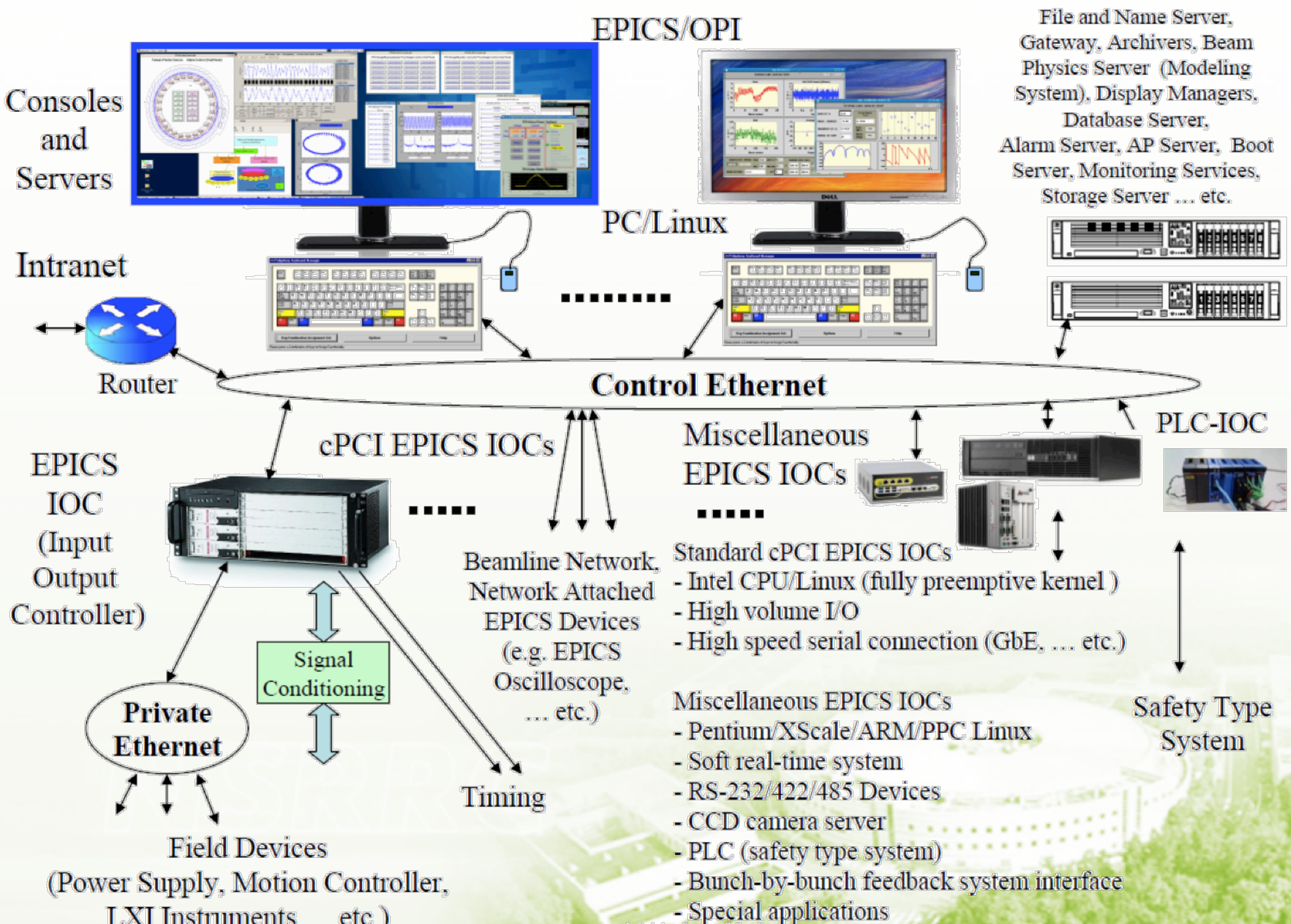
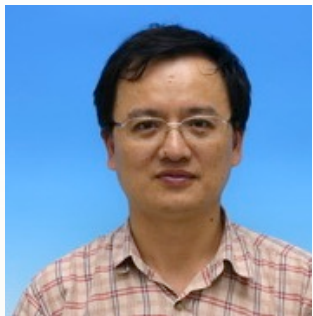


Outline

- Introductions to TLS and TPS
- **TPS control system**
- Front end interlock control system
- Conclusions

SRRRC



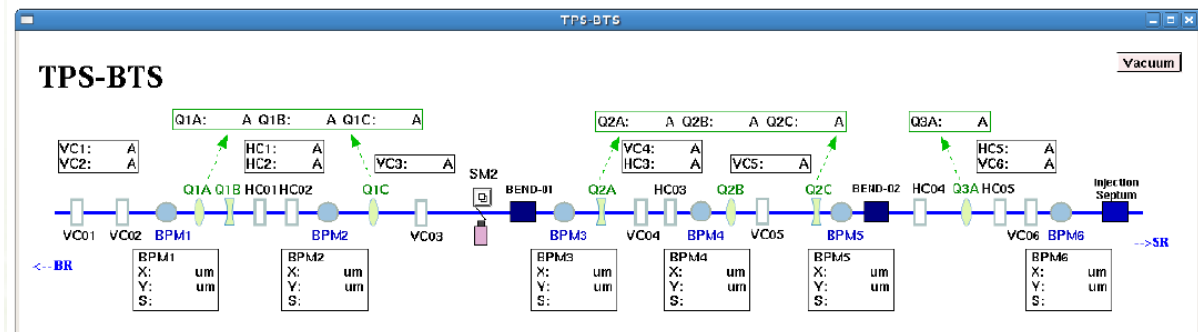
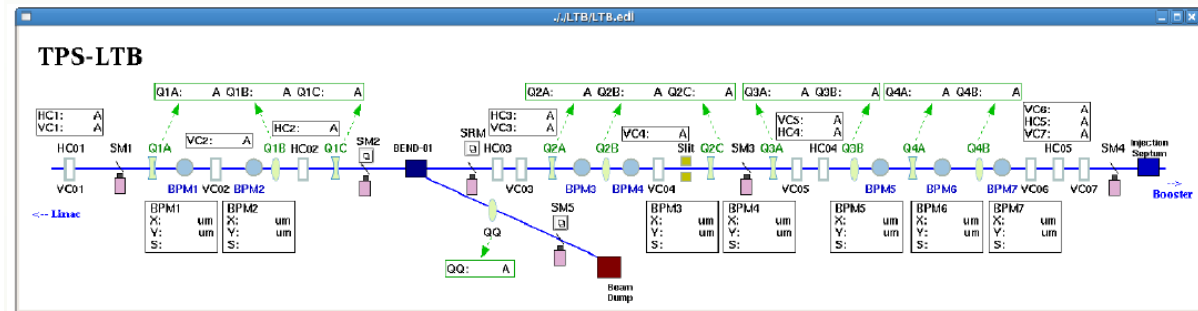
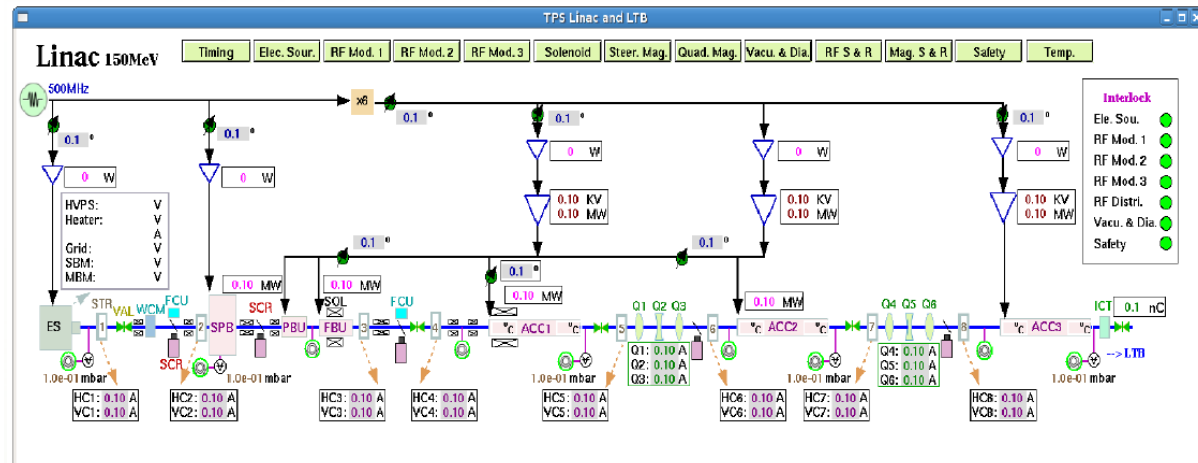
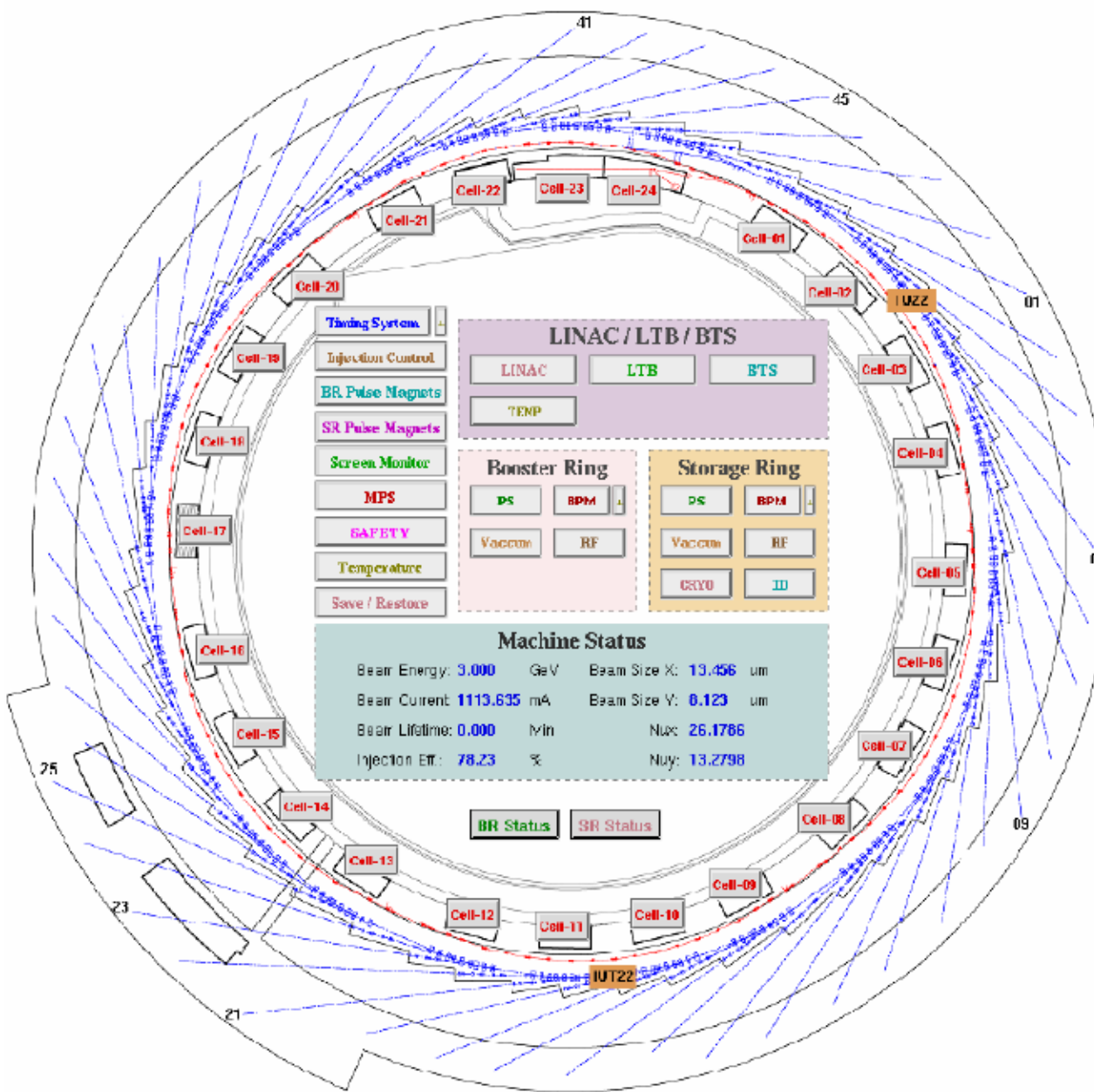




Software Versions

Platform	OS	EPICS
Server (NFS, DHCP, tFTP, Web)	RHEL 5 (32-bit) MySQL	
Server (OLog, CFS, MASAR)	Debian 7 (64-bit) MySQL, SQLite	
Storage Server (Archiver)	RHEL 6 (64-bit) PostgreSQL	
cPCI EPICS IOC	Fedora Core 11 (32-bit) Kernel: 2.6.29	base-3.14.12.4
Miscellaneous EPICS IOC	RHEL 5 (32-bit) Kernel: 2.6.18	base-3.14.12.x
Control Console	RHEL 5 (32-bit)	base-3.14.12 edm-1.12.xx Control System Studio-3.2.13a

Taiwan Photon Source





Taiwan Photon Source

TPS ID Launch Panel

Port	GUI	Status	Remark	Cell (CIA)
03				01
05	IU22(3m)	Gap 3355.443 mm	Not installed	02
07				03
09	IU22(3m+2m)	Gap 25.65 mm Gap 25.65 mm	Not installed	05
11				06
13				07
15				08
17				09
19				10
21	IU22	Gap	Not installed	11
23	IU22(3m)	Gap	Not installed	12
25	IU22(3m+2m)	Gap 25.65 mm Gap 25.65 mm	Not installed	13
27				14
29				15
31				16
33				17
35				18
37				19
39				20
41	CPM40(A+B)	G 15.10 mm P 21.30 mm 15.10 mm P 21.30 mm	Not installed	21
43				22
45	EPU48	G 13.8 mm P 0.00 mm	Not installed	23
47				24

TPS ID CONTROL PANEL - IU22-05

DMC Heartbeat: 2190

Emergency Stop M **Turn On Motor**

Upstream: 26.381 C 26.377 C 26.370 C 24.328 C

Motion Complete ↑ Gap (mm): 50.0000 ↓
50.0000 mm

Speed (mm/s): 0.010

Stop Motion **Emergency Stop**

Ion Pump: Ion Pump 1 10.0046, Ion Pump 2 -0.5931

BA Gage: BA Gage 1 10.0046, BA Gage 2 0.0090

Rotary Encoder (mm): Main 50.0000, Sub 50.0000, Levelling 36.1500

TPS ID CONTROL PANEL - IU22-09

DMC Heartbeat: 2696

Turn On Motor M

Upstream: Speed (mm/s): 0.010

Motion Complete ↑ Gap (mm): 50.0000 ↓
50.0000 mm

Speed (mm/s): 0.010

Stop Motion **Emergency Stop**

Ion Pump: Ion Pump 1 10.0046, Ion Pump 2 -0.5931

BA Gage: BA Gage 1 10.0046, BA Gage 2 0.0090

Encoder (mm): Main 50.0000, Sub 50.0000, Level 36.1500

TPS ID CONTROL PANEL - EPU48

DMC Heartbeat: 2696

Turn On Motor M

Upstream: Motion Complete ↑ Gap Setting: 27.0000 ↓
27.0000 mm

Speed (mm/s): 0.010

Stop Motion **Emergency Stop**

Ion Pump: Ion Pump 1 10.0046, Ion Pump 2 -0.5931

BA Gage: BA Gage 1 10.0046, BA Gage 2 0.0090

Encoder (mm): Main 50.0000, Sub 50.0000, Level 36.1500

TPS ID CONTROL PANEL - IU22-09

DMC Heartbeat: 2696

Turn On Motor M

Upstream: Speed (mm/s): 0.010

Motion Complete ↑ Gap (mm): 50.0000 ↓
50.0000 mm

Speed (mm/s): 0.010

Stop Motion **Emergency Stop**

Ion Pump: Ion Pump 1 10.0046, Ion Pump 2 -0.5931

BA Gage: BA Gage 1 10.0046, BA Gage 2 0.0090

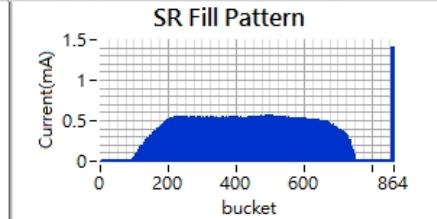
Encoder (mm): Main 50.0000, Sub 50.0000, Level 36.1500



TPS Operational Handover Information v1.0

2016/11/25 14:08:18

SR Status		Pulse Mag		LINAC		Feedback	
Mode	Top-Up	BR inj. sep.	105.2	Gun mode	MBM	FOFB H	On
Beam Current(mA)	301.274	BR inj. kicker	16.4	Grid volt.(S)	33	FOFB V	On
Beam Lifetime(min)	564.204	BR ext. kicker1	18.37	Gun volt.(S)	23.5		
Beamsize X(um)	57.18	BR ext. kicker2	17.67	Width count	30	BBF H	<input checked="" type="checkbox"/>
Beamsize Y(um)	33.39	BR ext. sep.1	318.84	2ns step	0	BBF V	<input checked="" type="checkbox"/>
Tune X(from BPM)	0.1468	BR ext. sep.2	444.5	10ps delay	100	Orbit ILK(P)	<input checked="" type="checkbox"/>
Tune Y(from BPM)	0.226	SR inj. sep.1	419.34	Mod.3 HV(S)	35.58		
NuX(from BBF)	0.1672	SR inj. sep.2	417				
NuY(from BBF)	0.2525	SR kicker1	8.4				
Bucket Start	100	SR kicker2	8.31				
Bucket Last	630	SR kicker3	8.31				
Bucket Step	10	SR kicker4	8.25				

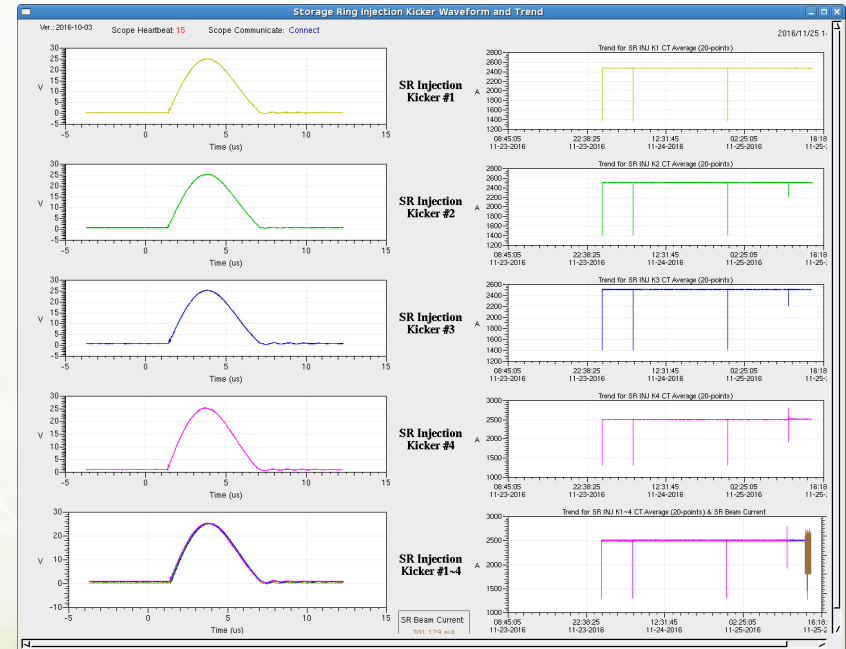
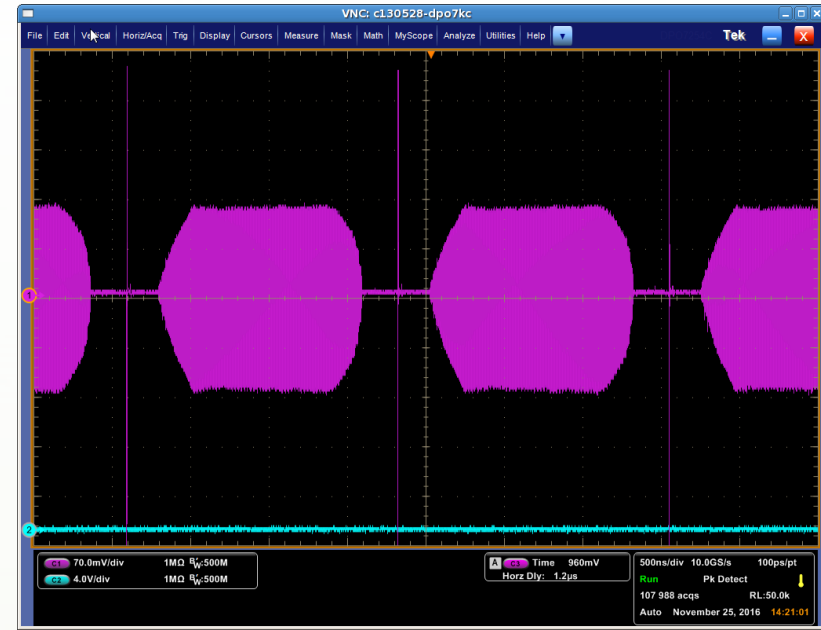
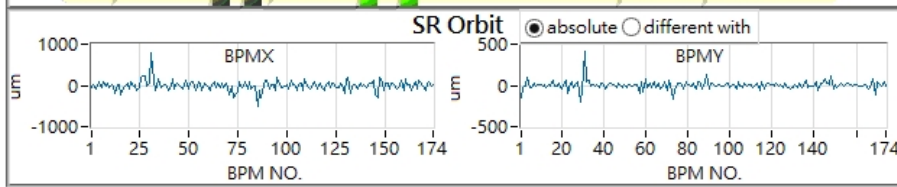


Lattice Files in using

Linac	Linac2016_1005_0935.data
LTB	LTB_JT_2016_1005_1200.data
BR	Booster_JT_2016_1005_1200.data
BTS	BTS_2016_1123_0900.data
SR	SR_DMB_2016_1102_1124LOCO.data

ID & Beamline (R)

	Gap mm	Motor	Phase	FE/Hutch	phase shifter	Taper	XBPM1X um	XBPM1Y um
05	7.29	<input checked="" type="checkbox"/>		<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>		122.46	-62.96
09	9.665	<input checked="" type="checkbox"/>		<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>		441.76	32.17
	40.001	<input checked="" type="checkbox"/>		<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>			
21	7	<input checked="" type="checkbox"/>		<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	1.09	623.1	-37.33
23	11	<input checked="" type="checkbox"/>		<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>		-23.91	-68.46
25	7	<input checked="" type="checkbox"/>		<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>		375.83	272.58
	40	<input checked="" type="checkbox"/>		<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>			
41	64.9999	<input checked="" type="checkbox"/>	0.0001	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	130.001	369.93	-84.12
	65.0042	<input checked="" type="checkbox"/>	0.0006	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>			
45	44.9999	<input checked="" type="checkbox"/>	0.0016	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>		-139.29	-62.78





Linac RF Modulator 2

Amplifier operation mode: **READY FOR HV**

Global: SF6 press. W/G ARC. HV sum ilk. Comm: Ps. Comm: Box. ctrl. **remote**

High voltage power supply: High volt. **34.77** **0.4 kV** Overload Overheat. Hypswater

Thyratron: Filament **5.3 V** current **86.2 A** Reserv. **6.0 V** Overheat.

Klystron: Filament **35.3 V** current **23.2 A** Water in **25.8 °C** out **27.0 °C** Power dis. **559 W** flow **6.7 l/m** Oil Temp. **35.1 °C** arc cnt. **0** Pulse volt. **0 kV** current **1 A** Coll. Water

Klystron focussing magnet power supplies: Foc. 1 volt. **43.4 V** current **39 A** Earth leak. Foc. 2 volt. **42.4 V** current **39 A** Earth leak. Foc. 3 volt. **76.5 V** current **39 A** Earth leak. Bias volt. **2.2 V** current **10 A** Mag. Water Cabinet interlocks: Fan fault Magnet hot

Pulse Forming Network: Dump sw. Estick Smoke Dump switch pos. **open**

Interlock sum: **New Interlock** **Reset** **EXIT**

Orbit Interlocks (Position & Angle) - 1

Ver. 20180822 Beta

Orbit Pos./Ang. ILK Activation Threshold **28.0** mA **Green: De-activate** **Red: Activate**
K3GN Panel Reading **~ 300.1** mA CIA13X59

Beam Current 300.55 mA

Position ILK Select

PositionX, AngleX, PositionY, AngleY plots vs BPM INDEX

ILK Enable Status: Horizontal **Inactive**, Vertical **Inactive**, X61 Latch **OK**

Vacuum Interlocks - 2: CIA01-24 status

Frontend Interlocks - 3: P48/01-47 status

TRIP SRF (#2 & #3) logic diagram: BPM - 1 Pos/Ang, Vacuum - 2, Frontend - 3 OR CIA01-24 Y14

TPS Booster Power Supply Main Page

TPS Booster Power Supply Control

AC/DC Mode **DC/AC** AC

DC Settings	Readings	Hall Prob 14.2864 Gauss	On/Off	Reset	Status	Connection	Detail
BM 20.0000	-0.0128 A		<input type="checkbox"/>	<input type="button" value="reset"/>	Off Fault	On Line	BM1
Q1 0.5000	3.6293 A		<input type="checkbox"/>	<input type="button" value="reset"/>	On	On Line	Q11
Q2 0.5000	5.9464 A		<input type="checkbox"/>	<input type="button" value="reset"/>	On	On Line	Q21
QM 0.5000	36.4469 A		<input type="checkbox"/>	<input type="button" value="reset"/>	On	On Line	QM1
QF 0.5000	22.8978 A		<input type="checkbox"/>	<input type="button" value="reset"/>	On	On Line	QF1
QF2 0.5000	0.0000 A		<input type="checkbox"/>	<input type="button" value="reset"/>	Off	On Line	QF2

BR-PS-BEND DC Offset **0.4500**

BR-PS-Q1 DC Offset **0.0500**

BR-PS-QM DC Offset **0.0500**

BR-PS-Q2 DC Offset **0.0500**

BR-PS-QF DC Offset **0.0500**

BR-PS-SF (S2)

RF Mode **AC** Detail

DAC1 Mode **AC** PS Current Adjust **Inj/Tran** compare DT-Wf DT-1 DT-2

DAC2 Mode **AC** Reset

SD (S1) DC Settings **0.0500** Readings **0.1145 A**

SF (S2) DC Settings **0.0530** Readings **-0.0491 A**

TPS ID CONTROL PANEL - IUT22

21A - X-ray Nanodiffraction Beamline - IUT22-3m HELP

CIA#10
Ver. 20151028 Beta

Temperatures	
Ch01	29.00 C
Ch02	27.20 C
Ch03	25.91 C
Ch04	26.11 C
Ch05	26.33 C
Ch06	25.71 C
Ch07	26.10 C
Ch08	26.71 C
Ch09	25.52 C
Ch10	25.47 C
Ch11	26.77 C
Ch12	26.65 C
Ch13	26.79 C
Ch14	26.88 C
Ch15	25.71 C
Ch16	155.01 C
Ch17	26.54 C
Ch18	26.22 C
Ch19	25.83 C
Ch20	25.79 C
Ch21	25.90 C
Ch22	27.25 C
Ch23	3276.70 C
Ch24	29.07 C

Encoder (mm)	Leveling	135.2090
US Main	6.4550	DS Main 7.5450
US Sub	6.4540	DS Sub 7.5450

M M

Upstream Downstream

Physical Gap (mm): 6.6000

Motion Complete ↓
Allow New Setting ↑

Gap (mm): 7.0000
7.0000 mm

Speed (mm/s): 0.400
w/ Taper

UHC	-0.5786	-0.5860 A	DHC	-0.5817	-0.5847 A
UVC	1.2536	1.2501 A	DVC	-0.3888	-0.3863 A

BA Gauge

Upstream	32 nPa
Downstream	36 nPa

Stop Motion Turn On Motor
 Turn Off Motors

Flow1 Temp 25.72 C
Flow1 > 5 L/m OK
Flow2 Temp 25.60 C
Flow2 > 5 L/m OK

Gap mode control: w/ Taper
EC table download:
Taper(DSG-USG): 1.0900
Change Difference Taper Value Procedure:
Example: Taper 2.0mm -> w/o Taper -> Taper 1.0mm
(Switch to w/o Taper before change difference taper value)

DMC Heartbeat: 52896
Maintain Only IO-Panel

Photon Stopper Open Close
Front-end Valve Open Close

Frontend Enable FEClosed OK FlowSensor OK FCV Trig OK Vaccum OK
Hutch A Enable BL RDY OK PS Open OK VAC RDY OK
 Frontend + Beamline - Enable/Disable

SM21 X: 622.497 um Y: -37.335 um S: 46942707

EC Mode: Follow Gap Table Size: 11

Force OUT

DI-Water (l/s): FS1 5.757751 FS3 5.911560 FS5 5.417786
CP-Air 3.962 kgf/cm2 FS2 5.929565 FS4 5.795593 FS6 5.539551

DI-Water Temperature IN 25.24 Degree C OUT 27.73 27.36 26.18

Water Leak Detector System

Storage Ring - Water Leak Detector Normal: RVAL = 0

	Water Leak	Wire	Water Leak	Wire	Water Leak	Wire	Water Leak	Wire
CIA01	█	█	CIA07	█	█	CIA13	█	█
CIA02	█	█	CIA08	█	█	CIA14	█	█
CIA03	█	█	CIA09	█	█	CIA15	█	█
CIA04	█	█	CIA10	█	█	CIA16	█	█
CIA05	█	█	CIA11	█	█	CIA17	█	█
CIA06	█	█	CIA12	█	█	CIA18	█	█
						CIA24	█	█

TPS MPS

172.20.22.22 (Ver. 20161005 Beta)

Machine Protection System (MPS) Doc

RDY RUN ALM ERR HB

LTB-BM Interlock K3GN & ACS (Degree) K3GN 110 ACS 310 +-10A 80A 227A

Magnet Interlocks

PS Rack Power Control

Water Leak Detector

Beam Abort Interlocks

Latch Reset

LTB-Stopper

ACS Ready

Control Out

Out In

11 degree Turn Green & ACS Ready

PLC Status

DI/DO Table

K3GN CIA13 Input

#1	#2	#3	#4
█	█	█	█

#1 FE SCM lb max (G: Safe In, R: Force Out)
#2 NPCT OK (Green: OK, Red: ILK)
#3 Orbit ILK (G: De-activate, R: Active)
#4 lb max (G: Lower max setpoint, R: Over)





TOP

Storage Ring Vacuum Pressure

Detail





TPS BR-DI-SM

Select Group

LINAC | LTB | BR | **BTS** | SR

SM1 | SM2 | SM3 | SM4 | SM5 | SM6

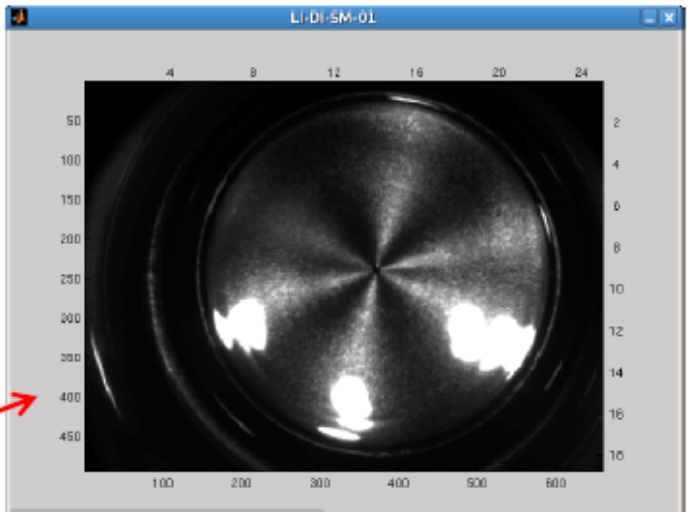
BR-DI-SM-01 Exposure Time (s) **0.0040**

Trigger Mode **Free Run** CCD Gain **0**

FPS **0.0** Trigger Delay (s) **0.0546**

← LTB | BTS →

BRSM6 | BRSM1 | BRSM2 | BRSM5 | **Analysis GUI** | BRSM3 | BRSM4



TPS BR Screen Monitor Display GUI (v 1.0)

Simulation Control Panel

- Acquire**
- Static 3D image
- Multi-exposure
- Background Subtract
- Take Background

Fitting Results

	pixel	mm
X sigma:	20.28	1.01412
Y sigma:	5.30	0.26480
X center:	298.86	14.94281
Y center:	200.00	9.9982
Tilt:	4.74	degree

Horizontal Projected Profile (ROI)

Vertical Projected Profile (ROI)

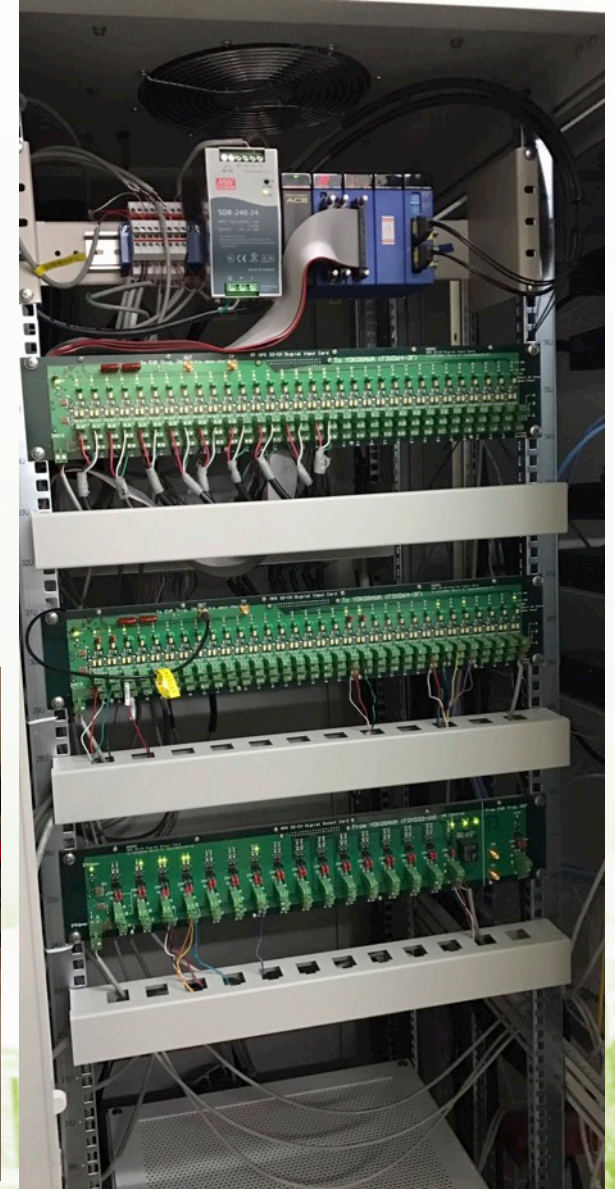
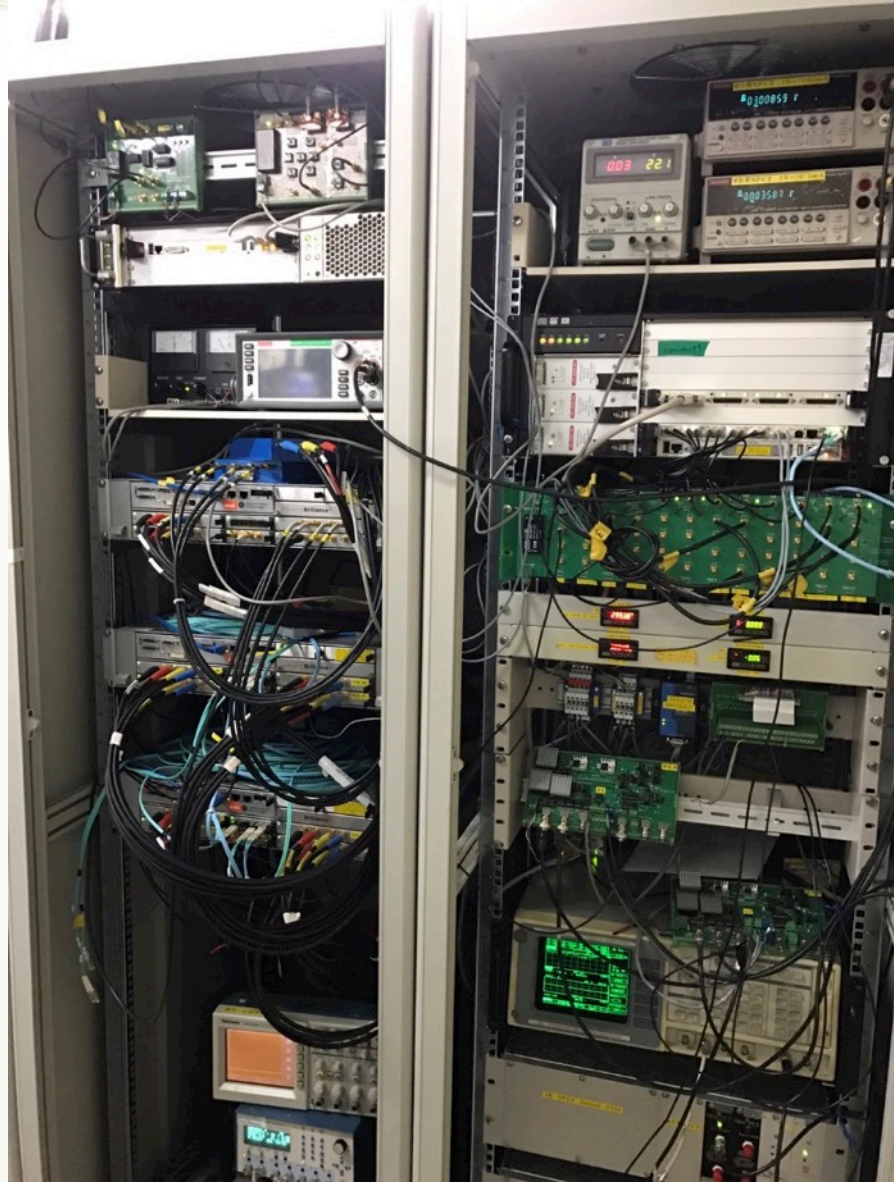
RMSE: 1.18 Offset: 3.77e+13 Slope: -0.143 Max: 1.69e+03

RMSE: 1.21 Offset: 5.1e+03 Slope: 0.0505 Max: 1.46e+14

1 pixel = 0.05 mm | Simulated Beam | Marker

Fitting elapsed Time: 0.097678 sec | Iteration: 6







Outline

- Introductions to TLS and TPS
- TPS control system
- **Front end interlock control system**
- Conclusions

SRRRC

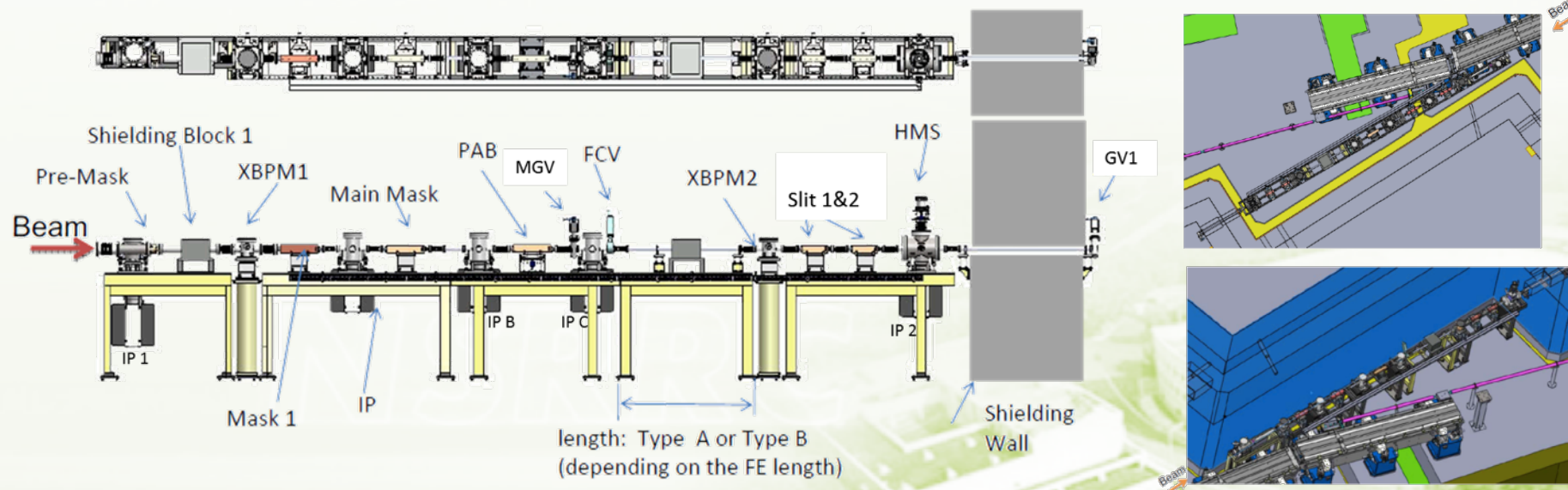




Introductions to Front end

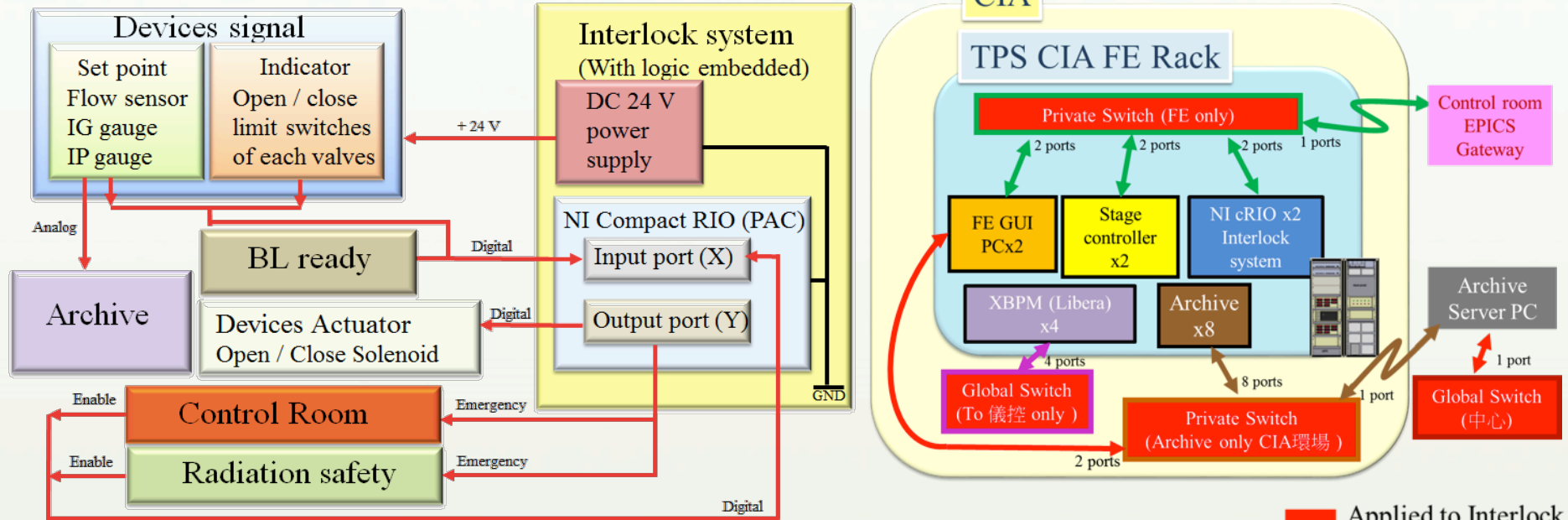
The main functions of a front end are:

- To protect radiation safety for user.
- To allow synchrotron light generated in the storage ring to pass through to a beamline.
- To monitor the position of the synchrotron light.
- To protect the vacuum of storage ring if there is a leak in the beamline.
- To remove as much of the heat as possible from the synchrotron light.
- To allow safe access into the optics hutch when required.

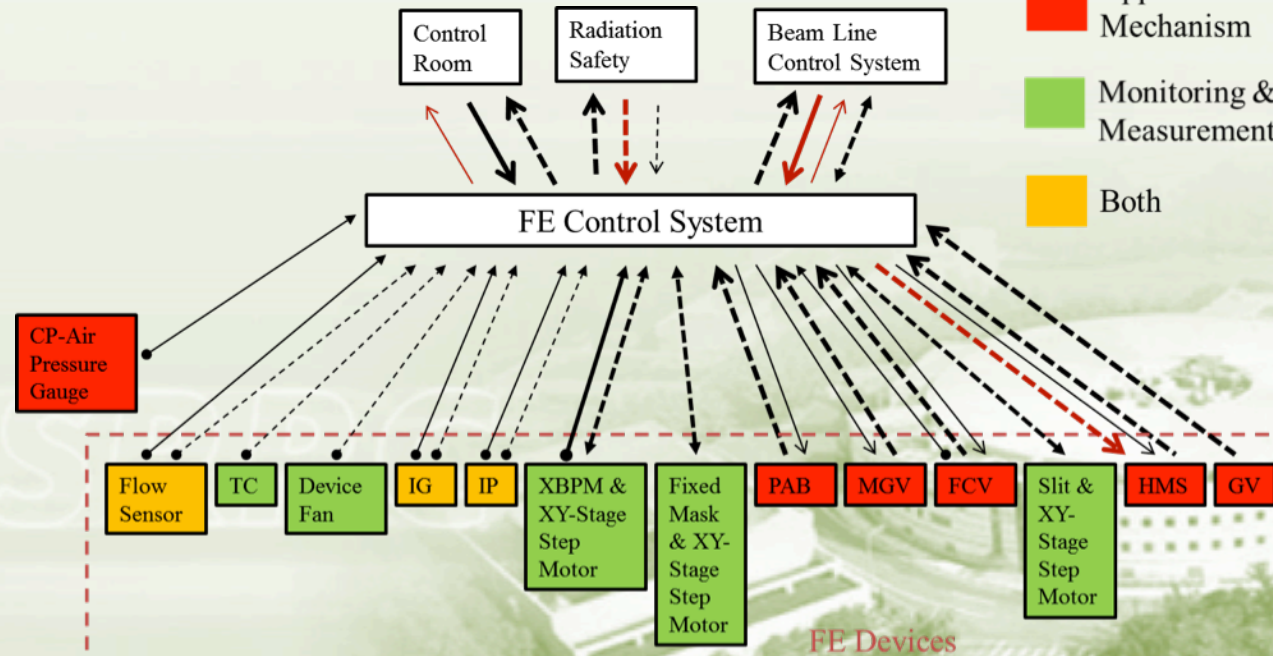
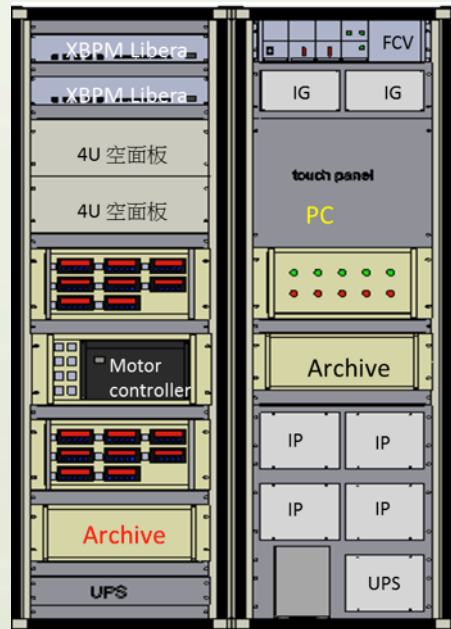




Scheme of FE Signals Transmission



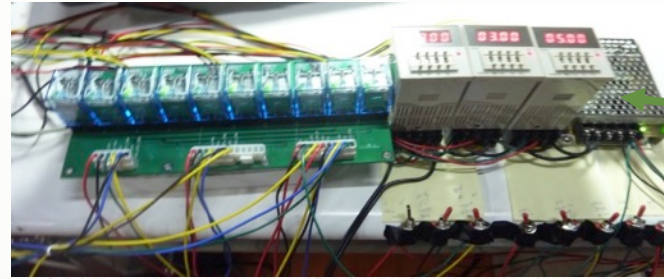
- Applied to Interlock Mechanism
- Monitoring & Measurement
- Both





Hardware of TPS FE Interlock System

EMG loop



NI Compact RIO
9074 → 9030



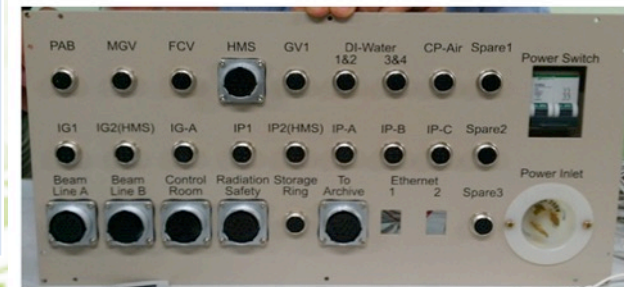
NI 9476

32-channel
 500 μ s digital output
 6 to 36 V output range, sourcing
 250 mA/ch maximum current
 drive on all channels
 Industry-standard 37-pin D-Sub
 connector
 Hot-swappable operation
 -40 to 70 °C operating range



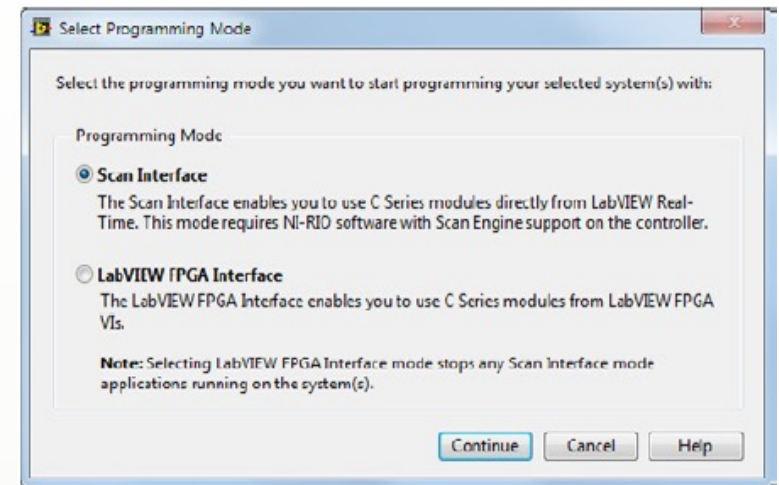
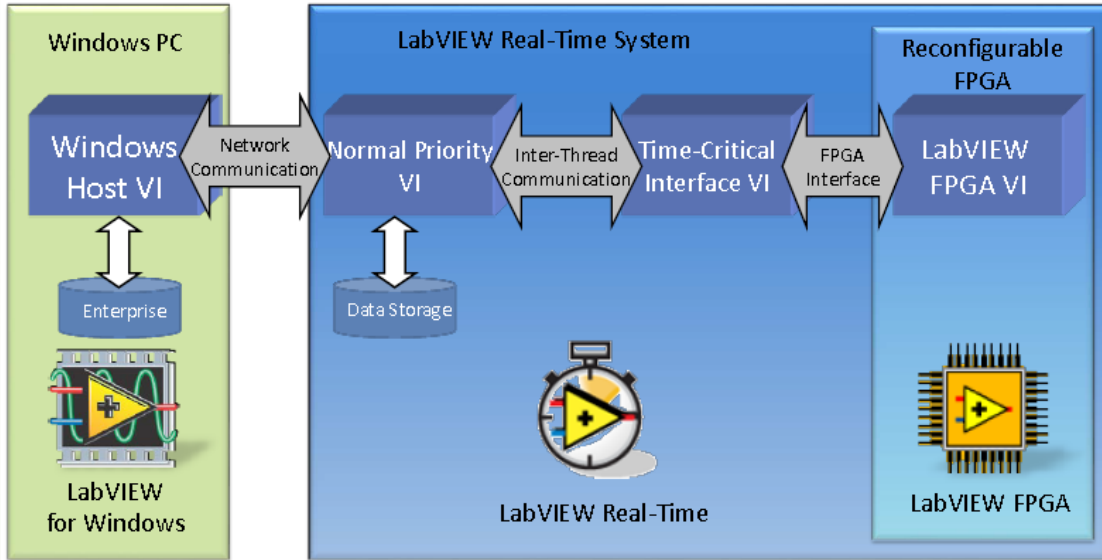
NI 9425

32-channel
 7 μ s sinking digital inputs
 Compatible with 12 and 24 V
 levels
 Industry-standard 37-pin D-Sub
 connector
 Hot-swappable operation
 Extreme industrial
 -40 to 70 °C operating range





System Architecture of NI Compact RIO



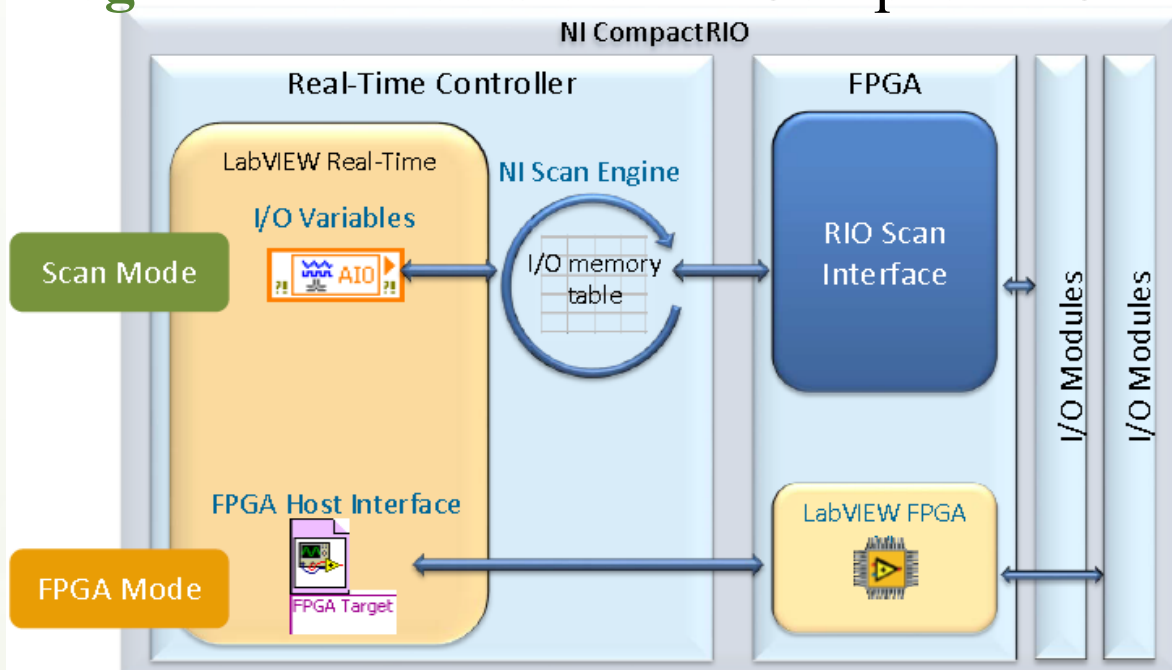
RT Processor

1. Real-time OS
2. Application software
3. Networking and peripheral I/O drivers
4. DMA, interrupt, and bus control drivers

FPGA

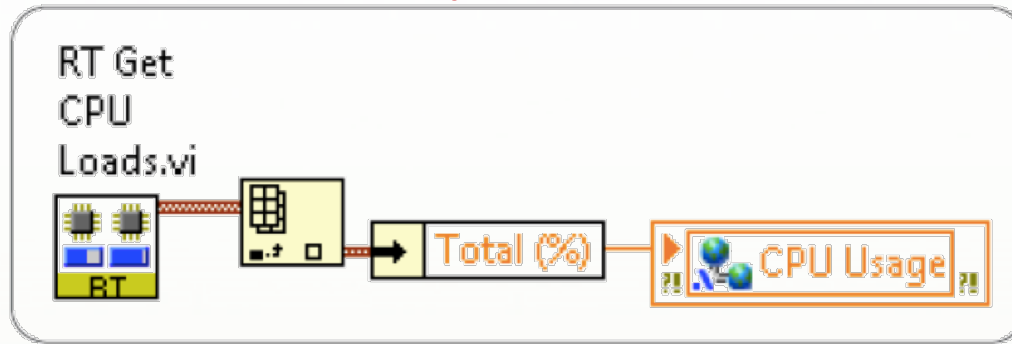
1. Application IP
2. Control IP
3. DSP IP
4. Specialized I/O drivers and interface
5. DMA controller

Program Architecture of NI Compact RIO

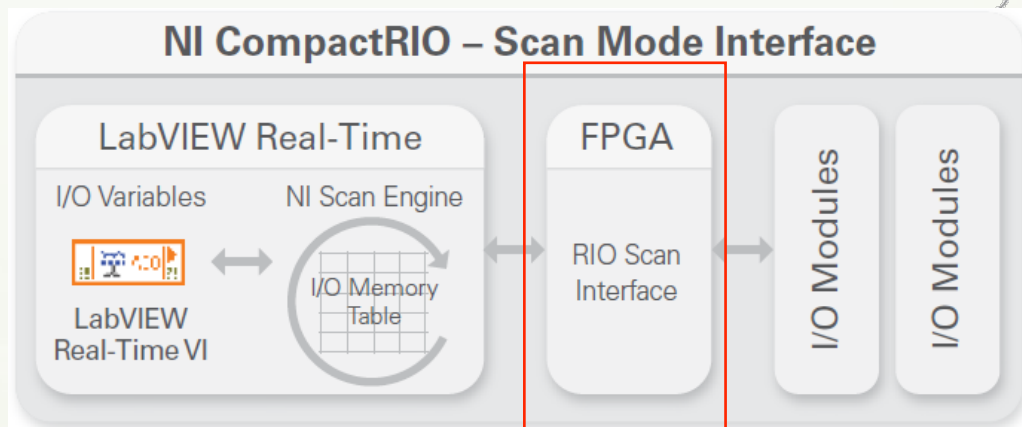
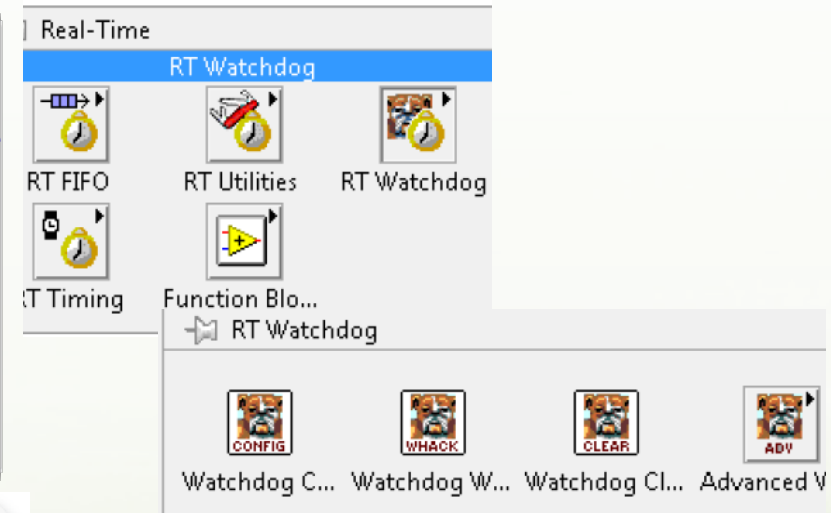
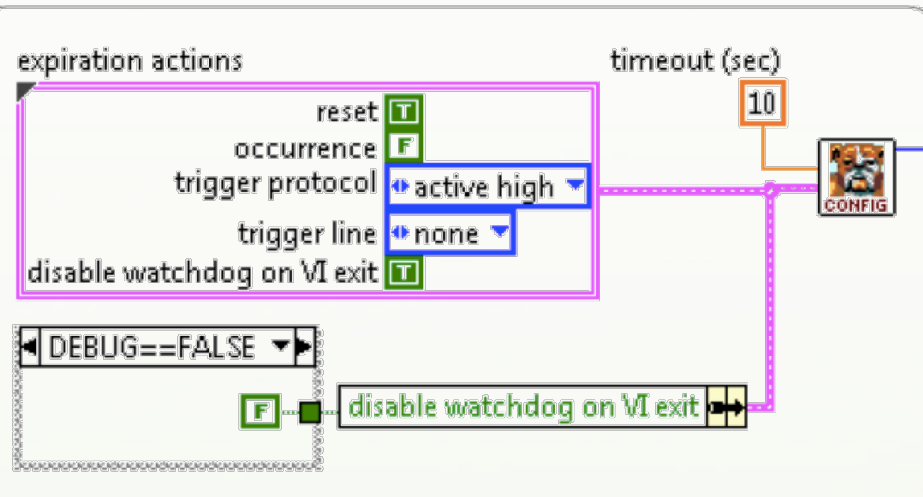




Reliability increase and fail safe



- Keep CPU usage below 70%.
- Utilized Watch dog



1. RT Safe
2. Emergency Safe
3. Watchdog safe
4. Control input valid



Network communication

ADAM-5000TCP/6000 Utility Ver 2.37.16

File Tool Setup Help

HOST (172.18.155.200)

- (172.18.170.18) - (CIA03 FE05-4-2)
- (172.18.170.19) - (CIA03 FE05-5-1)
- (172.18.170.20) - (CIA03 FE05-5-2)
- (172.18.170.17) - (CIA03 FE05-4-1)
- 5017(S0)
- 5017(S1)
- 5051(S2)
- 5013(S3)

ADAM-5017 8-Channel Analog Input Module 5000/TCP Slot:0 (172.18.170.17)

Location	Type	Value [Dec]	Value [Hex]	Description
40001	Word	40441	9DF9	CH:0 +/- 10V
40002	Word	39051	9698	CH:1 +/- 10V
40003	Word	32793	8019	CH:2 +/- 10V
40004	Word	36341	8DF5	CH:3 +/- 10V
40005	Word	42616	A678	CH:4 +/- 10V
40006	Word	39625	9AC9	CH:5 +/- 10V
40007	Word	42570	A64A	CH:6 +/- 10V
40008	Word	57397	E035	CH:7 +/- 10V

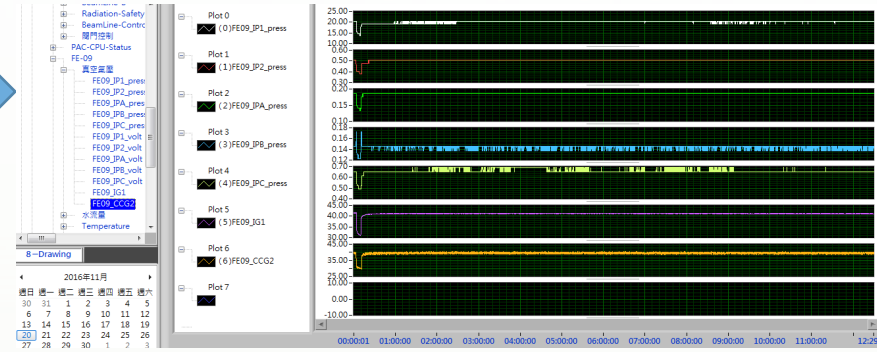
Configuration Setting:
Input Range: +/- 10V
Integration Time: 50ms[60Hz]
Update

Channel Enable/Disable

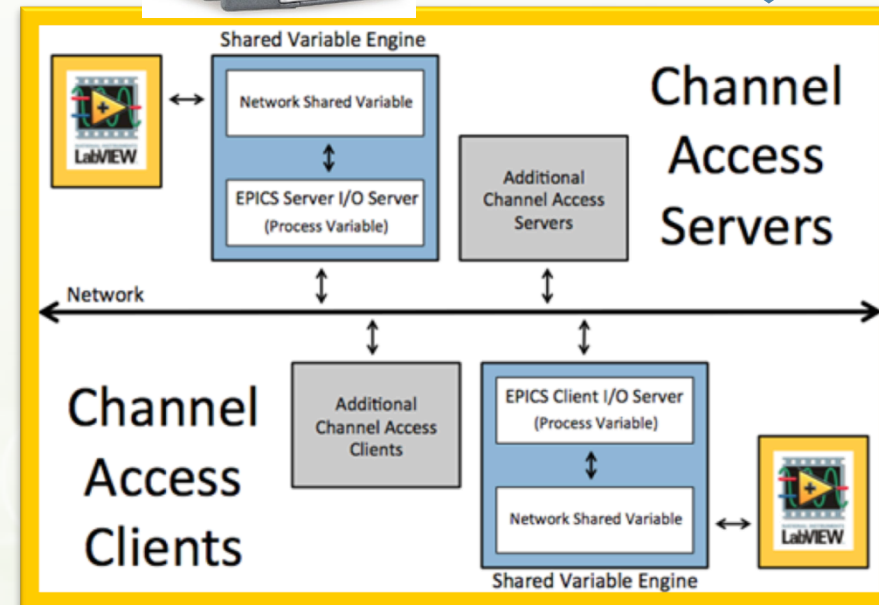
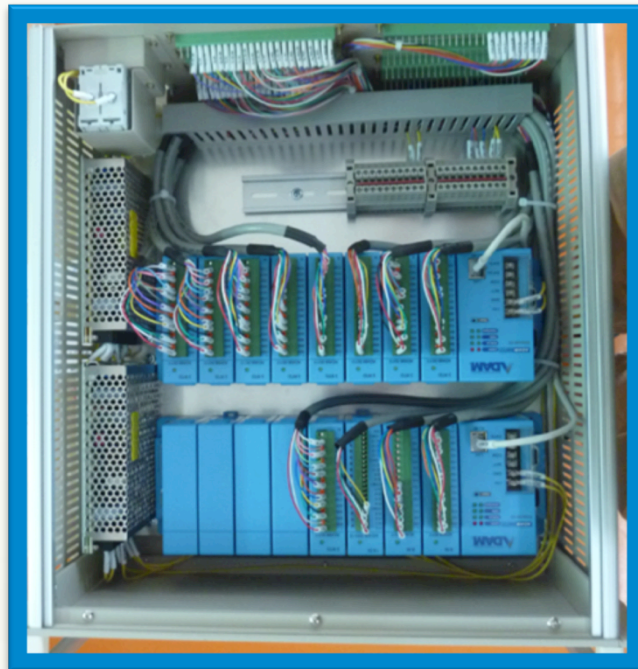
<input checked="" type="checkbox"/> CH:0 2.902 V	<input checked="" type="checkbox"/> CH:4 3.100 V
<input checked="" type="checkbox"/> CH:1 3.910 V	<input checked="" type="checkbox"/> CH:5 2.081 V
<input checked="" type="checkbox"/> CH:2 0.900 V	<input checked="" type="checkbox"/> CH:6 2.980 V
<input checked="" type="checkbox"/> CH:3 1.091 V	<input checked="" type="checkbox"/> CH:7 7.010 V

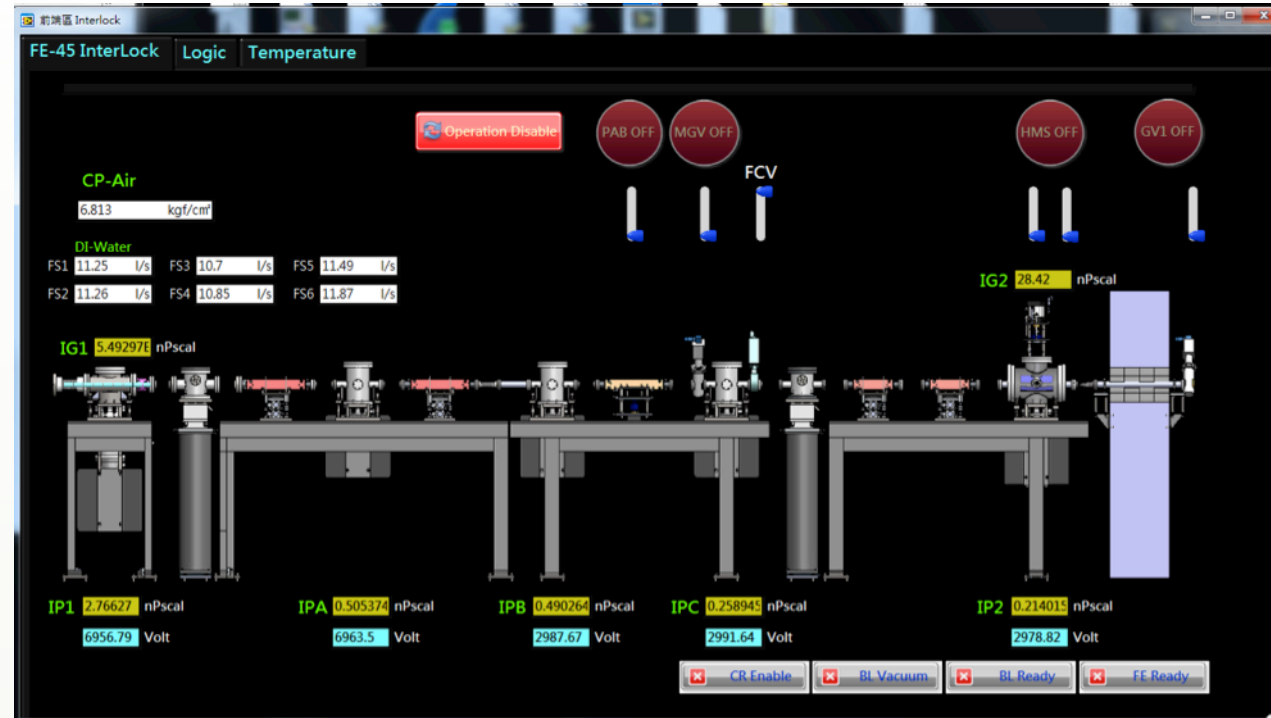
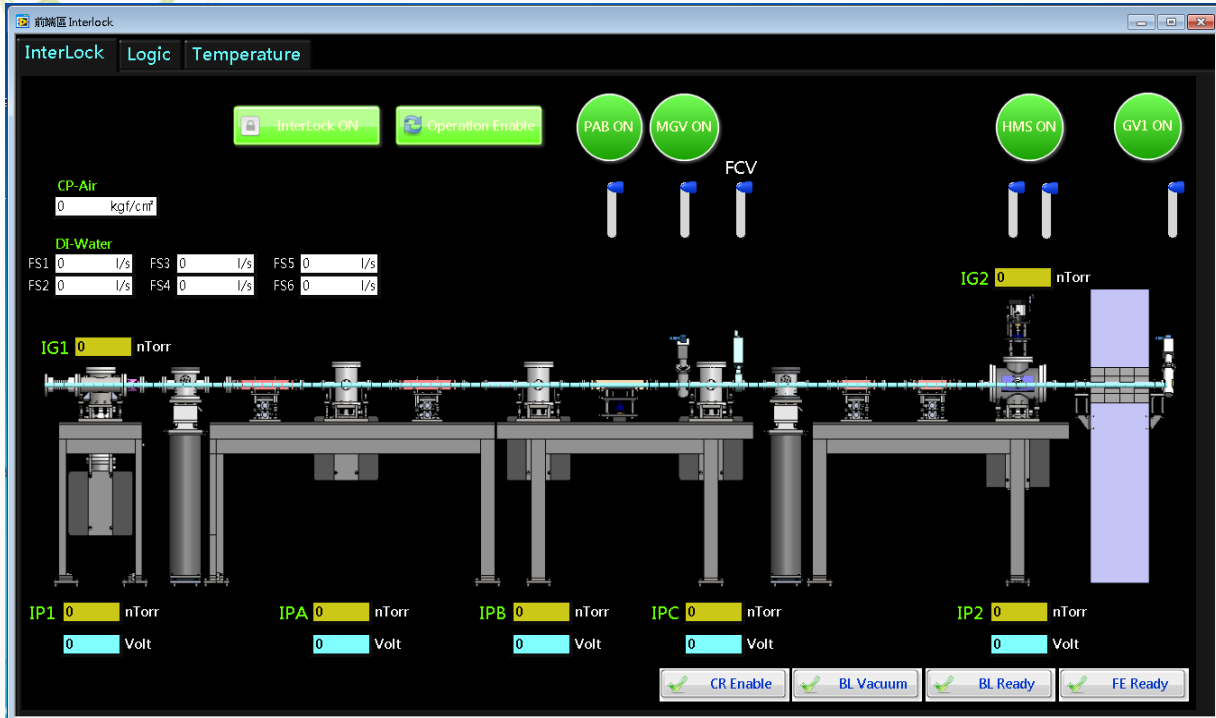
Calibration:
Zero Calib.
Span Calib.

ADAM
Modbus
system



EPICS server





- **MGV open/ close:**

FE Vacuum & BL Vacuum normal

- **HMS open/ close:**

BL Ready \leftrightarrow BL reset \leftrightarrow CR enable \leftrightarrow Radiation safety (\leftrightarrow BL push button)

- **PAB open/ close:**

BL Ready \leftrightarrow BL reset \leftrightarrow Radiation safety (\leftrightarrow BL push button)

- 1 BL Hutch EMG pushed & HMS opened
- 2 PAB & HMS over closing time
- 3 DI water set point alarm
- 4 FCV triggered
- 5 Interlock bypassed





NSRRC





Outline

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SRRRC





Conclusions

- TPS have operated for user by 3 GeV and 300 mA top-up mode.
- TPS BL construction is in progress, 5BLs are operated for user.
- Radiation safety is upgrading for human safety.
- YOKOSO TPS Taiwan.

NSRRC





Thank You For Your Attention

NSRRC

